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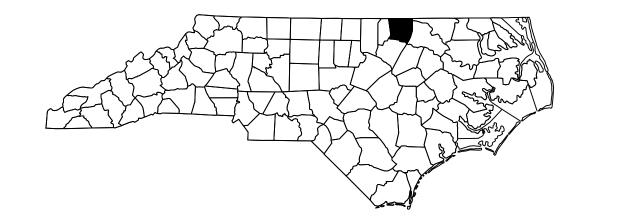
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STATE OF NORTH CAROLINA DIVISION OF HIGHWAYS



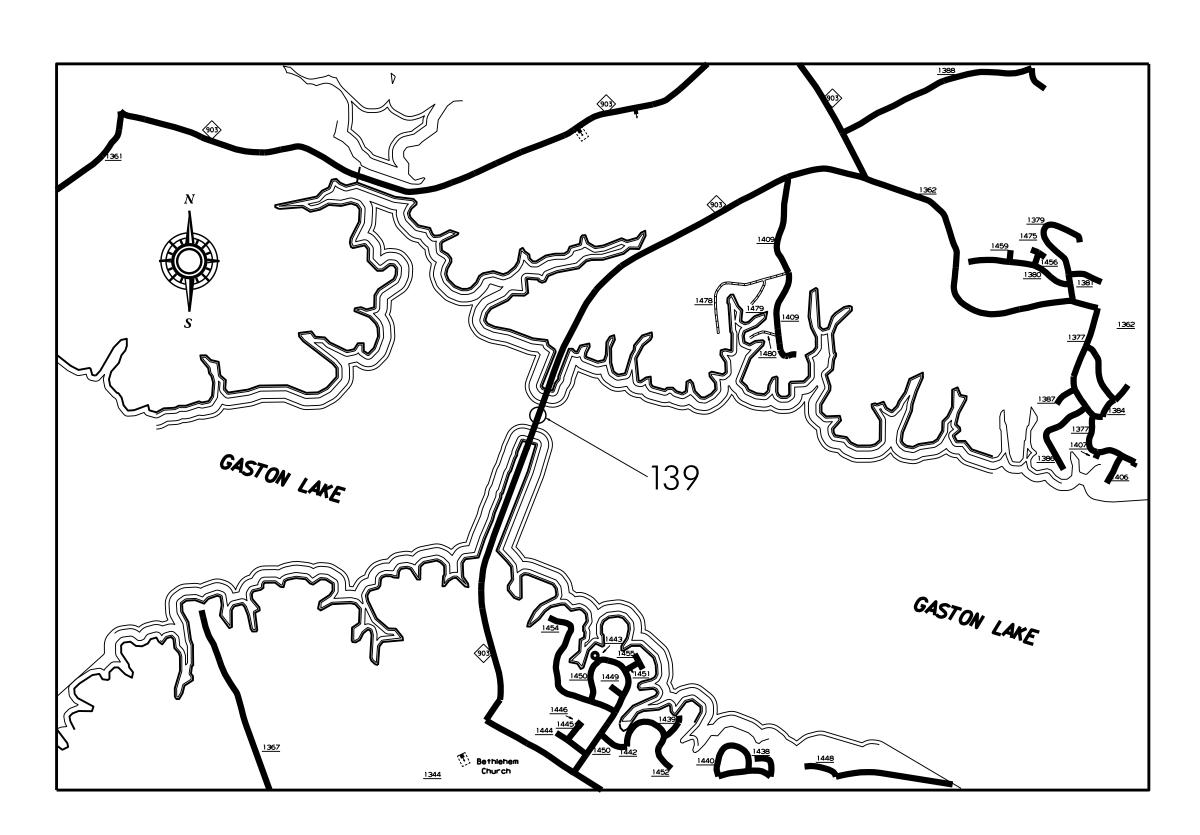
STATE	STAT	SHEET NO.	TOTAL SHEETS		
N.C.	-	15BPR.2		1	
STAT	e proj. No.	P. A. PROJ. NO.		DESCRIPT	ION
			-		
			_		

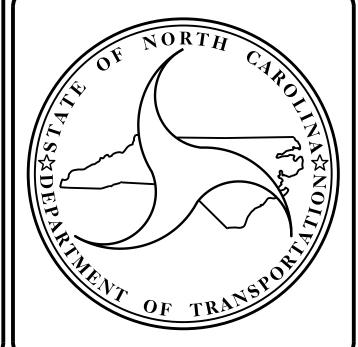


LOCATION: BRIDGE #139 ON NC 903 OVER GASTON LAKE

TYPE OF WORK:

BRIDGE PRESERVATION – DECK REHABILITATION BY SCARIFYING, SHOT BLAST CLEANING, AND PLACEMENT OF POLYESTER POLYMER CONCRETE, REMOVAL AND RECONSTRUCTION OF BRIDGE DECK FINGER JOINTS, INSTALLATION OF SILICONE JOINT SEALS, SUBSTRUCTURE REPAIR USING SHOTCRETE AND EPOXY RESIN INJECTION, PAINTING STRUCTURAL STEEL, MILLING, AND APPROACH STABILIZATION.





DESIGN DATA

BRIDGE #139 - ADT - 2600

PROJECT LENGTH

BRIDGE #139 – .247 MILE

Prepared in the Office of:

DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS

STRUCTURES MANAGEMENT UNIT 1000 BIRCH RIDGE DR. RALEIGH, N.C. 27610

G.W. DICKEY, P. E.

PROJECT ENGINEER

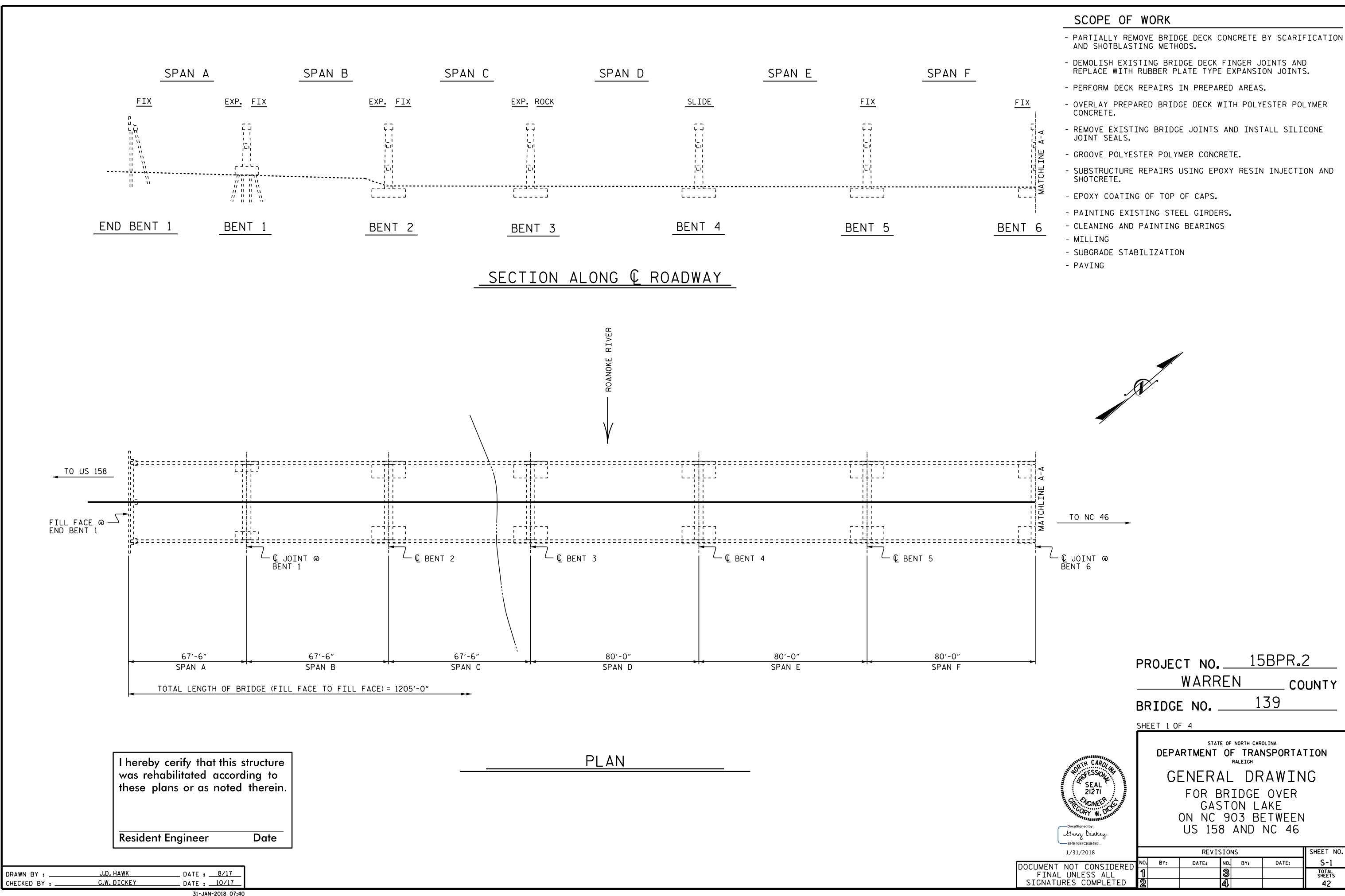
2018 STANDARD SPECIFICATIONS

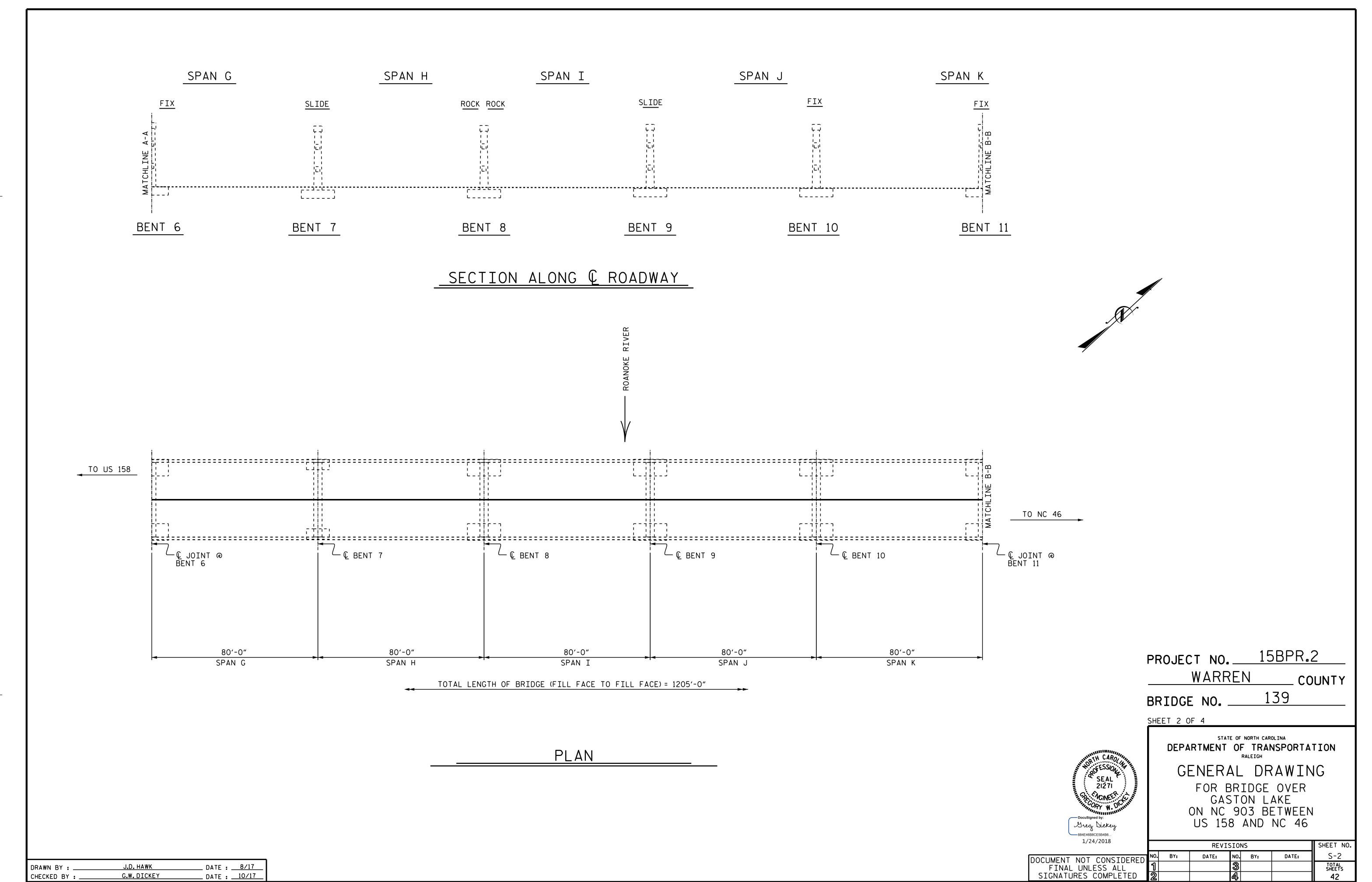
LETTING DATE: MAY 9, 2018



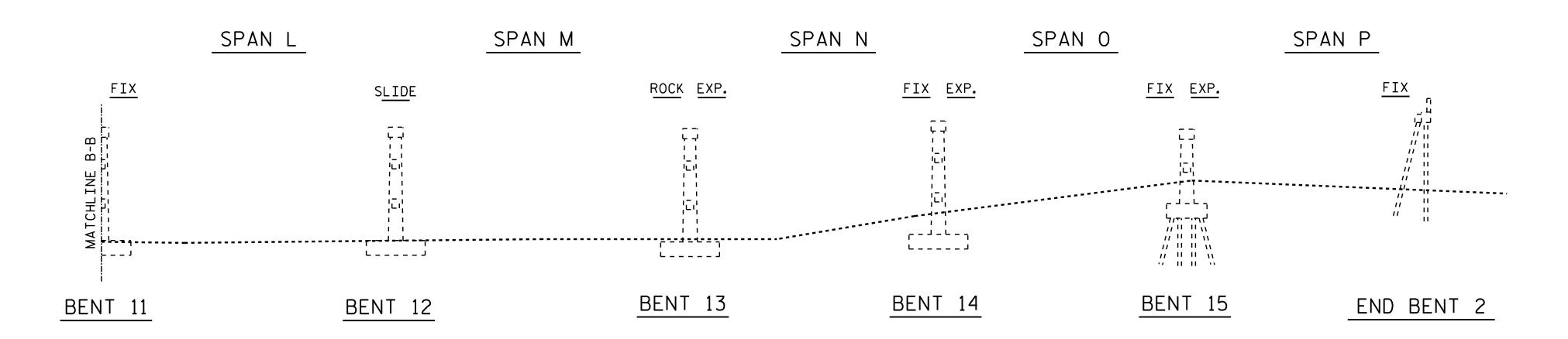
K.W. ALFORD, P.E.

PROJECT DESIGN ENGINEER

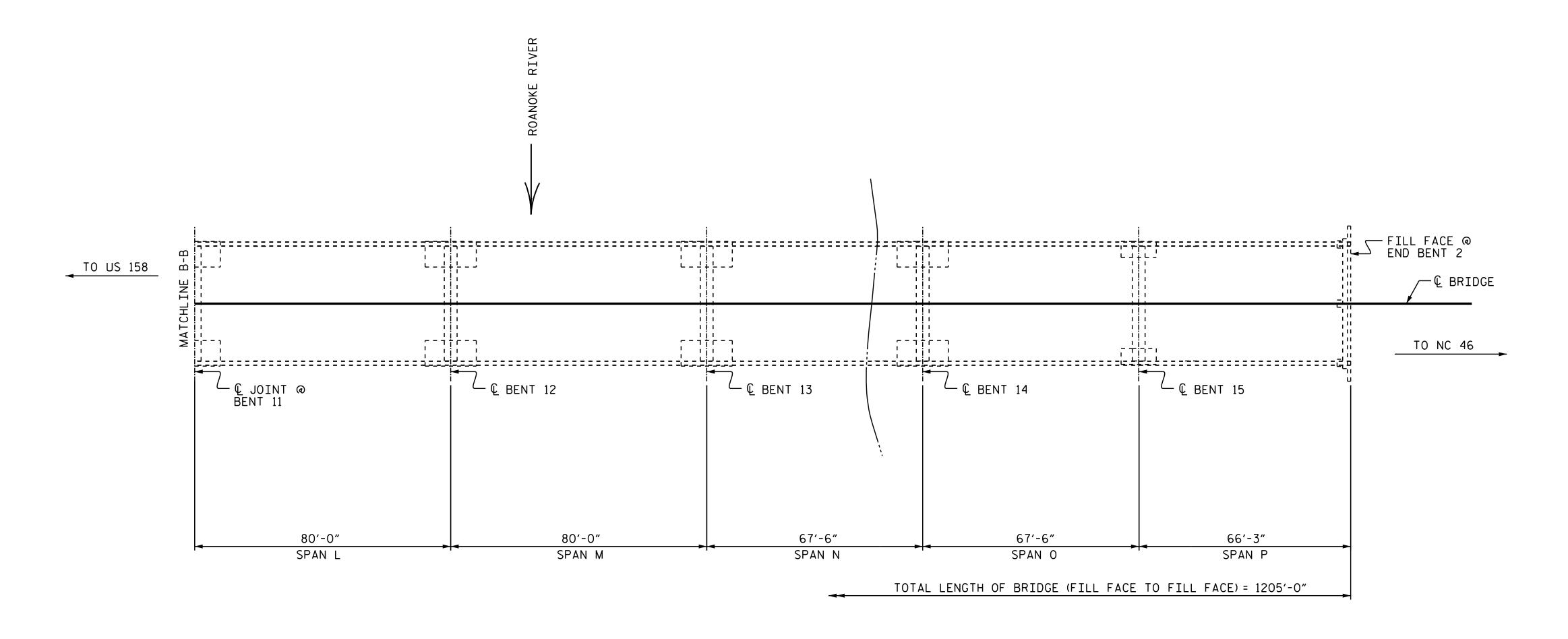




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SECTION ALONG & ROADWAY



PROJECT NO. 15BPR.2
WARREN COUNTY

BRIDGE NO. 139

SHEET 3 OF 4

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

RALEIGH

GENERAL DRAWING

FOR BRIDGE OVER GASTON LAKE ON NC 903 BETWEEN US 158 AND NC 46

SHEET NO.

S-3

TOTAL SHEETS 42

DATE:

PLAN

DRAWN BY: J.D. HAWK DATE: 8/17
CHECKED BY: G.W. DICKEY DATE: 10/17



LOCATION SKETCH

INFORMATION INDICATED ON THE LOCATION SKETCH SHALL BE CONSIDERED GENERAL INFORMATION ONLY. THE CONTRACTOR SHALL CONFIRM, THROUGH OTHER SOURCES, SPECIFIC INFORMATION REGARDING BRIDGES, ROADWAYS, UTILITIES, THE SURROUNDING AREA, AND ANY OTHER ASPECTS THAT MAY BE NECESSARY TO PERFORM AND COMPLETE THE PROJECT.

	TOTAL BILL OF MATERIAL ———														
BRIDGE NO.	SHALLOW UNDERCUT	CLASS IV SUBGRADE STABILIZATION	INCIDENTAL MILLING	ASPHALT CONCRETE SURFACE COURSE, TYPE S9.5B	ASPHALT BINDER FOR PLANT MIX	GEOTEXTILE FOR SOIL STABILIZATION	GROOVING BRIDGE FLOORS	POLLUTION CONTROL	CLASS II SURFACE PREPARATION	SHOTCRETE REPAIRS	EPOXY RESIN INJECTION	CLEANING AND REPAINTING OF BRIDGE #139	PAINTING CONTAINMENT FOR BRIDGE #139	MOLDED RUBBER SEGMENTAL EXPANSION JOINT	SILICONE JOINT SEALANT
	CU. YDS.	TON	SQ. YDS.	TON	TON	SQ. YDS.	SQ.FT.	LUMP SUM	SQ. YDS.	CU.FT.	LIN.FT.	LUMP SUM	LUMP SUM	LUMP SUM	LIN.FT.
139	18.0	117.0	312.0	25.7	8.0	160.0	29,798.4	LUMP SUM	14.2	86.75	595.0	LUMP SUM	LUMP SUM	LUMP SUM	421.5
TOTAL	18.0	117.0	312.0	25.7	8.0	160.0	29,798.4	LUMP SUM	14.2	86.75	595.0	LUMP SUM	LUMP SUM	LUMP SUM	421.5
	TOTAL DILL OF MATERIAL														

——— TOTAL BILL OF MATERIAL ———								
BRIDGE NO.	PPC MATERIALS	EPOXY COATING	JOINT REPAIR	CONCRETE DECK REPAIR FOR PPC OVERLAY	PLACING AND FINISHING PPC OVERLAY	SCARIFYING BRIDGE DECK	SHOTBLASTING BRIDGE DECK	CLEANING AND PAINTING OF EXISTING BEARINGS WITH HRCSA
	CU. YDS.	SQ.FT.	SQ.FT.	SQ. YDS.	SQ. YDS.	SO. YDS.	SQ. YDS.	EACH
139	103.2	1280.0	97.3	14.2	3,720.8	3,720.8	3720.8	96
TOTAL	103.2	1280.0	97.3	14.2	3,720.8	3,720.8	3720.8	96

NOTES:

INFORMATION INDICATED ON THE LOCATION SKETCH SHALL BE CONSIDERED GENERAL INFORMATION, ONLY. CONTRACTOR SHALL CONFIRM, THROUGH OTHER SOURCES, SPECIFIC INFORMATION REGARDING THE BRIDGES, ROADWAYS, UTILITIES, THE SURROUNDING AREA, AND ANY OTHER ASPECTS THAT MAY BE NECESSARY TO PERFORM AND COMPLETE THE PROJECT.

EXISTING DIMENSIONS AND BRIDGE CONDITION ARE FROM BEST INFORMATION AVAILABLE. THE CONTRACTOR SHALL FIELD VERIFY THE INFORMATION SHOWN ON THE PLANS AND NOTIFY THE ENGINEER IF ACTUAL DIMENSIONS AND CONDITIONS DIFFER.

IT IS THE CONTRACTOR'S RESPONSIBILITY TO FOLLOW ALL STATE AND FEDERAL SAFETY REQUIREMENTS.

EXISTING JOINTS AND DECK DRAINS SHALL BE SEALED PRIOR TO BEGINNING SURFACE PREPARATION OF BRIDGE DECK.

LONGITUDINAL CONSTRUCTION JOINTS OF OVERLAYS SHALL BE LOCATED ALONG THE CENTERLINE OR EDGE OF TRAVEL LANES.

FOR CONTROL OF TRAFFIC AND LIMITS ON PHASING OF CONSTRUCTION, SEE TRANSPORTATION MANAGEMENT PLAN.

FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.

FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.

FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

FOR CLEANING AND REPAINTING OF BRIDGE #920139, POLLUTION CONTROL, AND PAINTING CONTAINMENT FOR BRIDGE #920139, SEE "PAINTING EXISTING STRUCTURE" SPECIAL PROVISION.

FOR CONCRETE DECK REPAIR FOR PPC OVERLAY, PPC MATERIALS, PLACING AND FINISHING PPC OVERLAY, SEE "POLYESTER POLYMER CONCRETE BRIDGE DECK OVERLAY" SPECIAL PROVISION.

FOR SCARIFYING BRIDGE DECK, SHOTBLASTING BRIDGE DECK, AND CLASS II SURFACE PROTECTION, SEE "OVERLAY SURFACE PREPARATION FOR POLYESTER POLYMER CONCRETE" SPECIAL PROVISION.

FOR JOINT REPAIR AND MOLDED RUBBER SEGMENTAL EXPANSION JOINT, SEE "JOINT REPAIR" SPECIAL PROVISION.

FOR CLEANING AND PAINTING EXISTING BEARINGS WITH HRCSA, SEE SPECIAL PROVISIONS.

FOR SILICONE JOINT SEALANT, SEE SPECIAL PROVISIONS.

FOR EPOXY COATING, SEE SPECIAL PROVISIONS.

FOR EPOXY RESIN INJECTION, SEE SPECIAL PROVISIONS.

FOR SHOTCRETE REPAIRS, SEE SPECIAL PROVISIONS.

CLEANING AND PAINTING OF BEARINGS SEQUENCE:

CLEAN AND PAINT ALL EXPOSED AREAS OF PLATES, NUTS, BOLTS, AND WASHERS AT EACH BEARING IN ACCORDANCE WITH PROJECT SPECIAL PROVISIONS FOR CLEANING AND PAINTING OF EXISTING BEARING PLATES WITH HRCSA.

DURING ALL CLEANING AND PAINTING OPERATIONS, THE CONTRACTOR SHALL ISOLATE THE WORK AREA WITH APPROPRIATE CONTAINMENT DEVICES IN ORDER TO PREVENT ANY GENERATED DEBRIS FROM CAUSING VIOLATIONS OF CURRENT FEDERAL, STATE AND LOCAL AIR AND WATER POLLUTION REGULATIONS.

THE CONTRACTOR SHALL BE RESPONSIBLE FOR LEGAL DISPOSAL OF ALL DEBRIS COLLECTED BY THE CONTAINMENT DEVICES.

> 15BPR.2 PROJECT NO. WARREN COUNTY 139 BRIDGE NO.

> > STATE OF NORTH CAROLINA

RALEIGH

SHEET 4 OF 4

DEPARTMENT OF TRANSPORTATION GENERAL DRAWING FOR BRIDGE OVER

Greg Dickey

1/31/2018 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

Si Nometh

GASTON LAKE ON NC 903 BETWEEN US 158 AND NC 46 REVISIONS

SHEET NO. S-4 DATE: DATE: NO. BY: BY:

J.D. HAWK

G.W. DICKEY

DRAWN BY

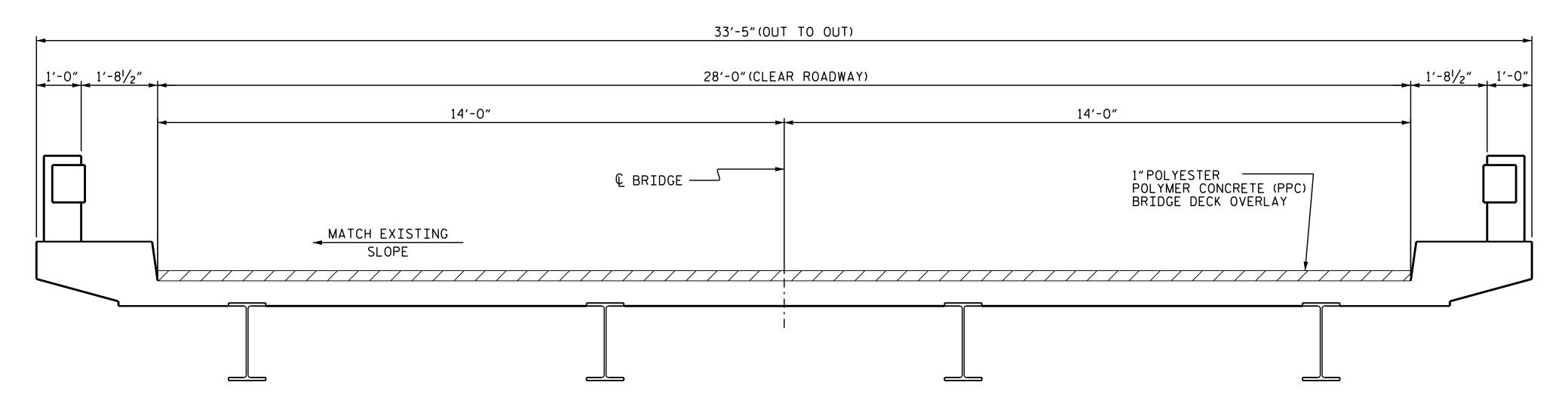
CHECKED BY : _

DATE : 8/17

DATE : 10/17



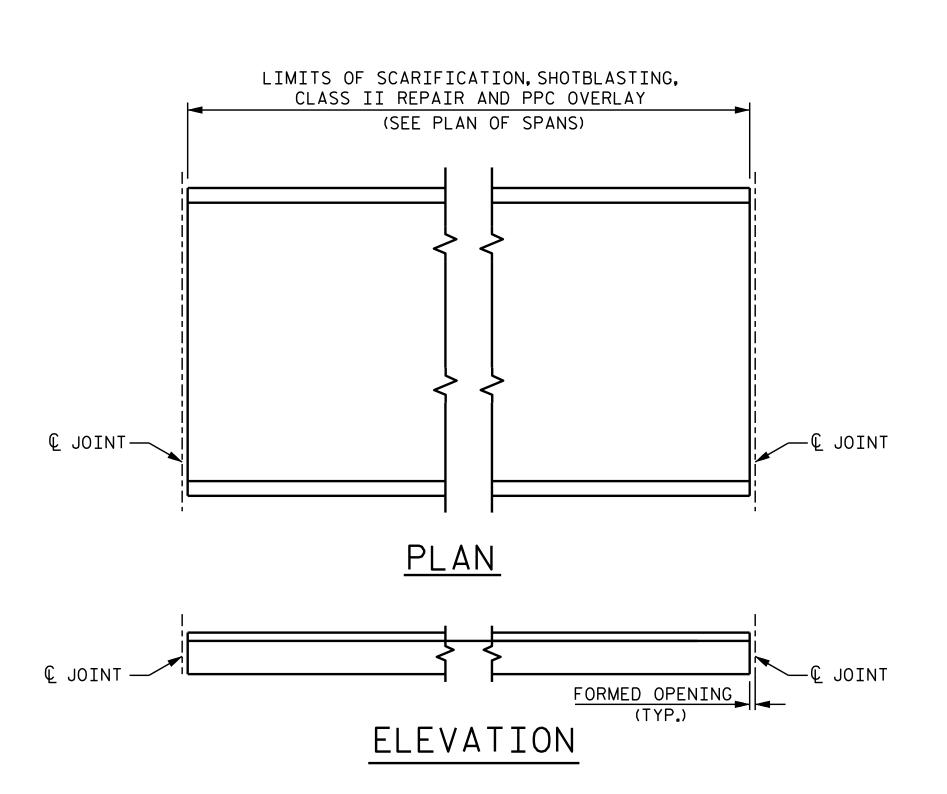
SEE TRAFFIC MANAGEMENT PLANS FOR LANE WIDTHS, SEQUENCING AND OTHER TRAFFIC CONTROL MEASURES FOR STAGING OF POLYESTER POLYMER CONCRETE (PPC) SYSTEM AND SURFACE PREPARATION.



TYPICAL SECTION

(PROPOSED LOOKING NORTH)

EXISTING PROPOSED FINISHED DECK SURFACE 1/4" SCARIFICATION AND SHOTBLASTING 1"POLYESTER
POLYMER CONCRETE
(PPC) OVERLAY EXISTING DECK — SURFACE ./ DECK SURFACE
AFTER SCARIFICATION &
SHOTBLASTING



DETAIL OF POLYESTER POLYMER CONCRETE OVERLAY

15BPR.2 PROJECT NO. _ WARREN COUNTY 139

BRIDGE NO._



DEPARTMENT OF TRANSPORTATION
RALEIGH

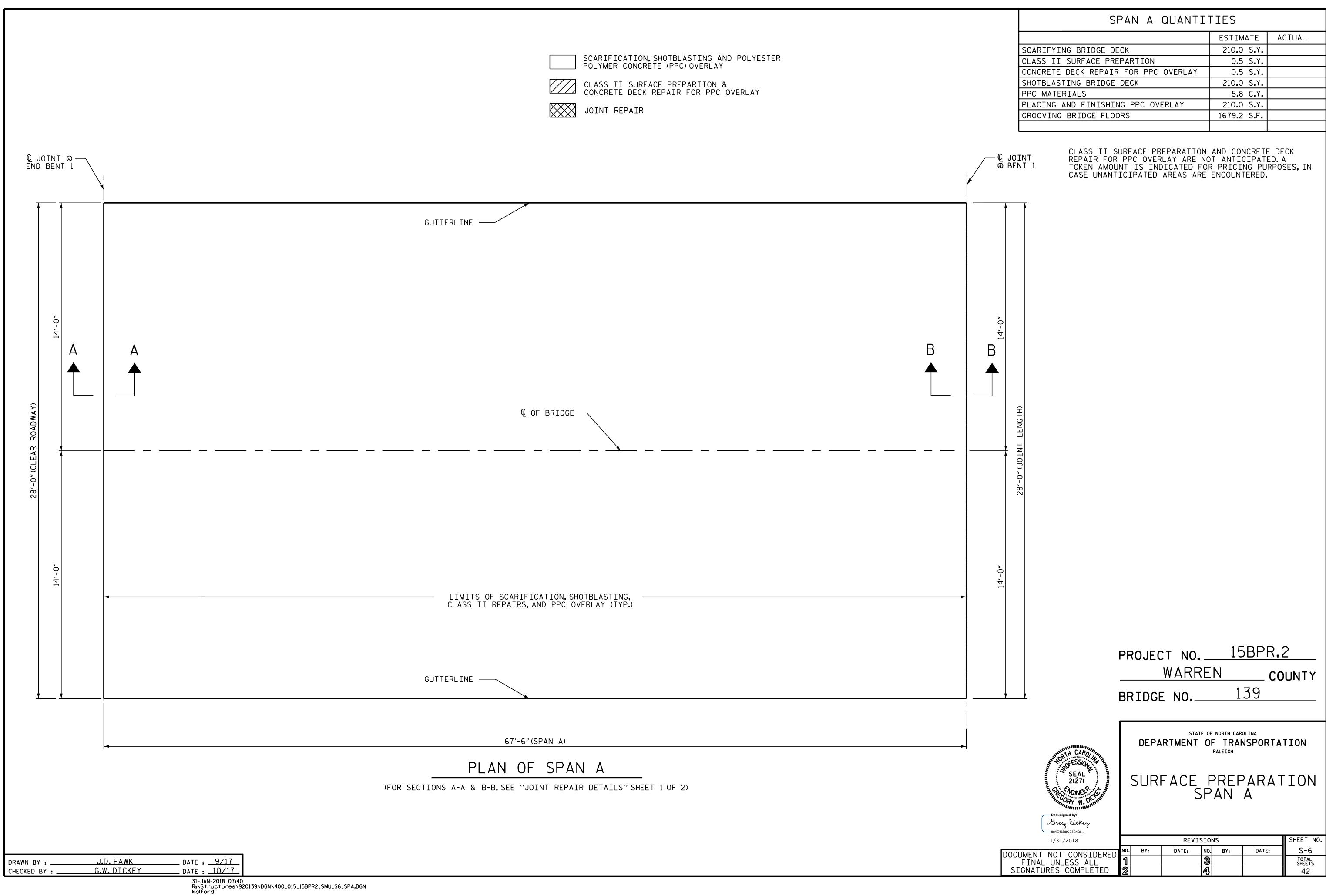
STATE OF NORTH CAROLINA

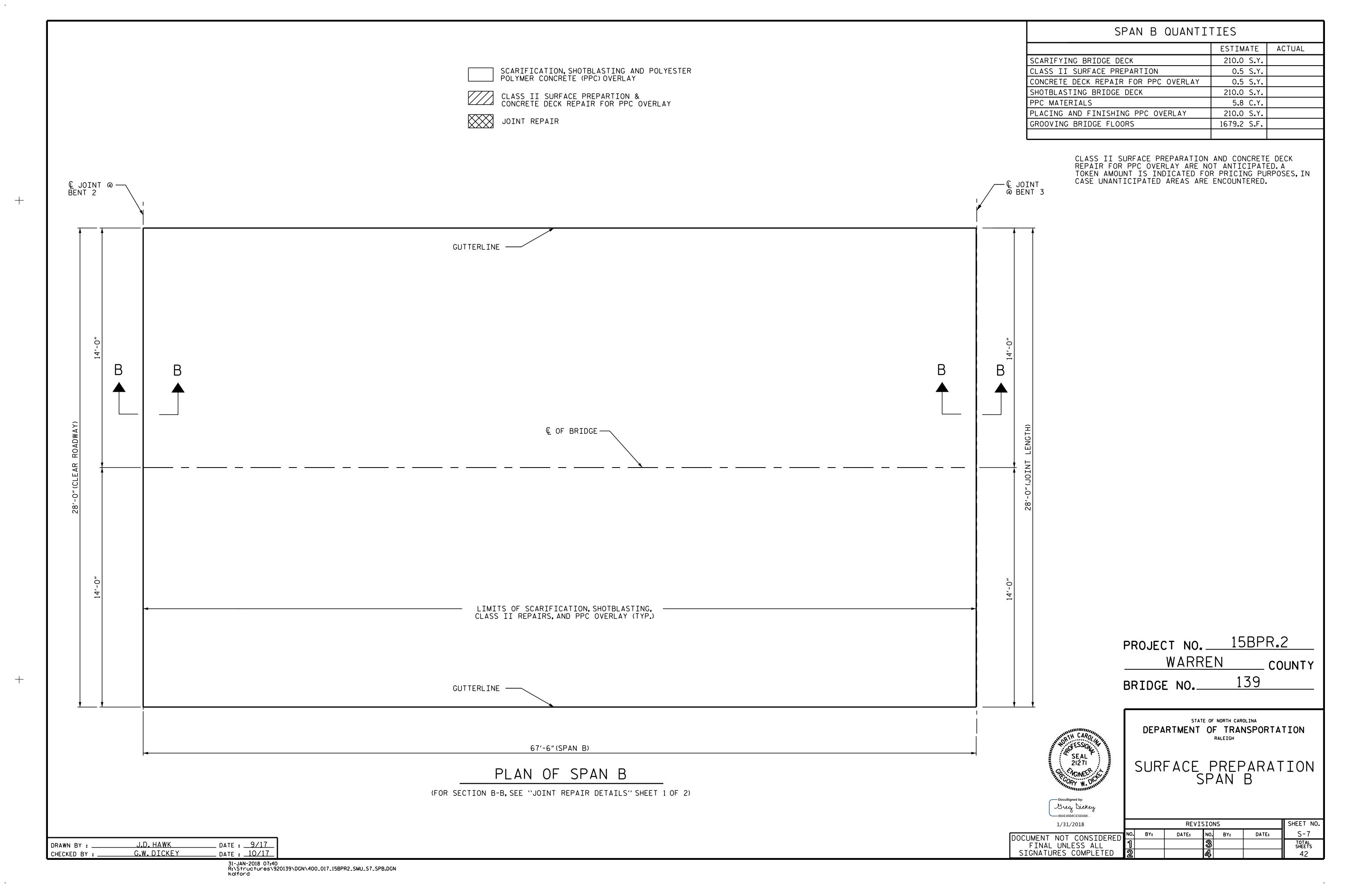
SUPERSTRUCTURE

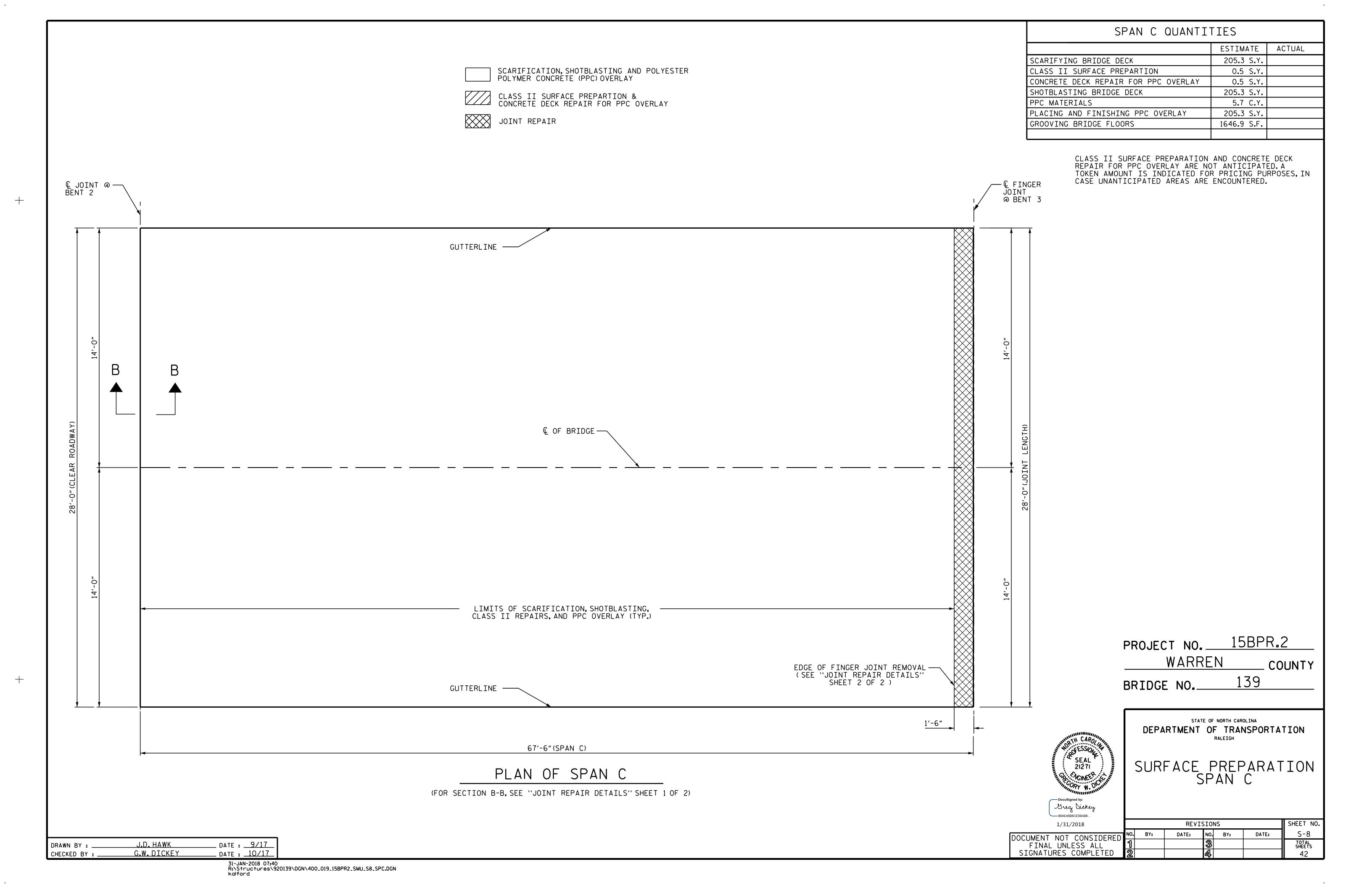
TYPICAL SECTION & POLYESTER POLYMER CONCRETE DETAILS

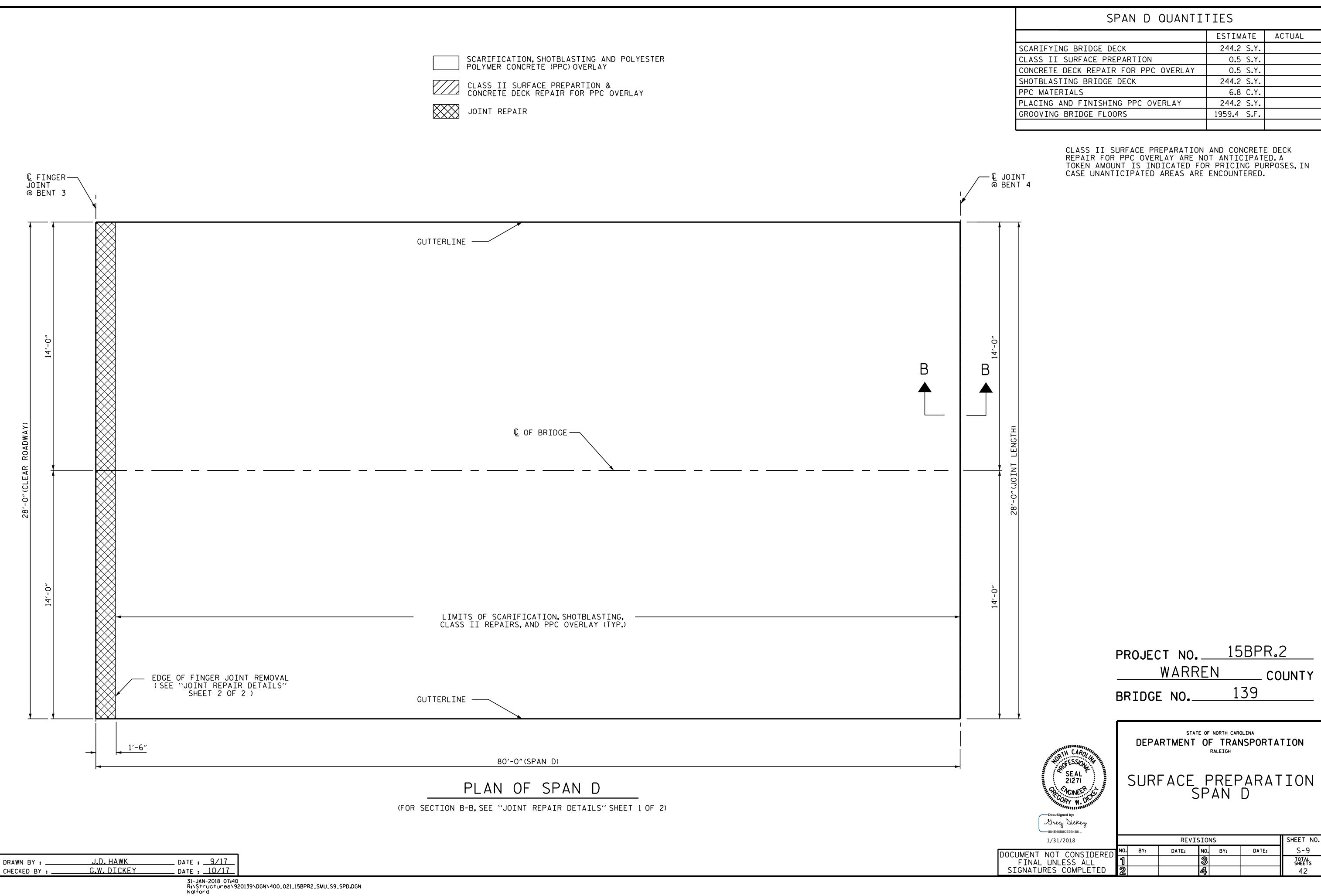
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1/24/2018			REVIS	SIO	NS SV		SHEET NO.
	NO.	BY:	DATE:	NO.	BY:	DATE:	S-5
DOCUMENT NOT CONSIDERED FINAL	1			3			TOTAL SHEETS
UNLESS ALL SIGNATURES COMPLETED	2			4			42

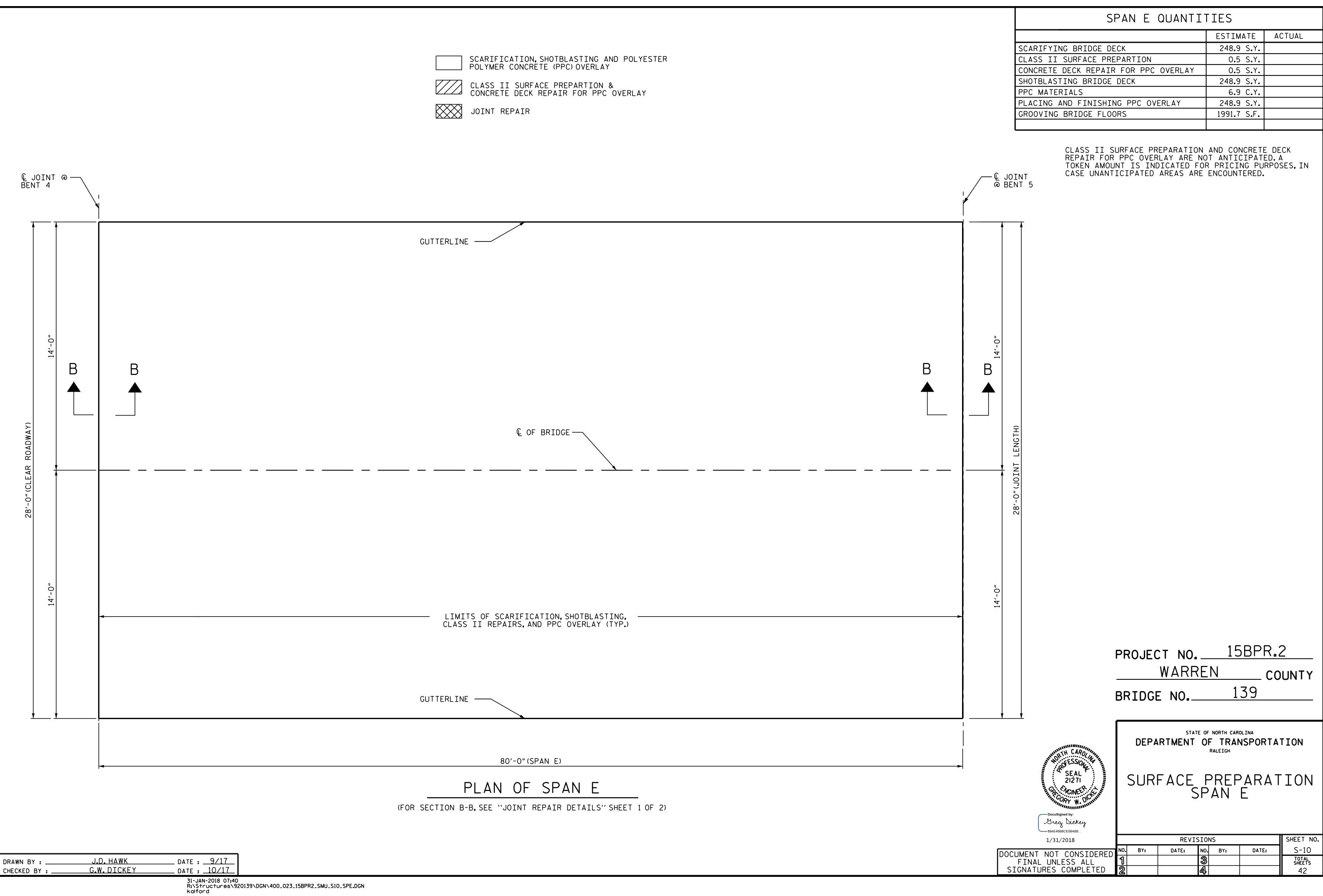
J.D. HAWK _ DATE : <u>9/17</u> DRAWN BY : CHECKED BY: G.W. DICKEY _ DATE : <u>10/17</u>

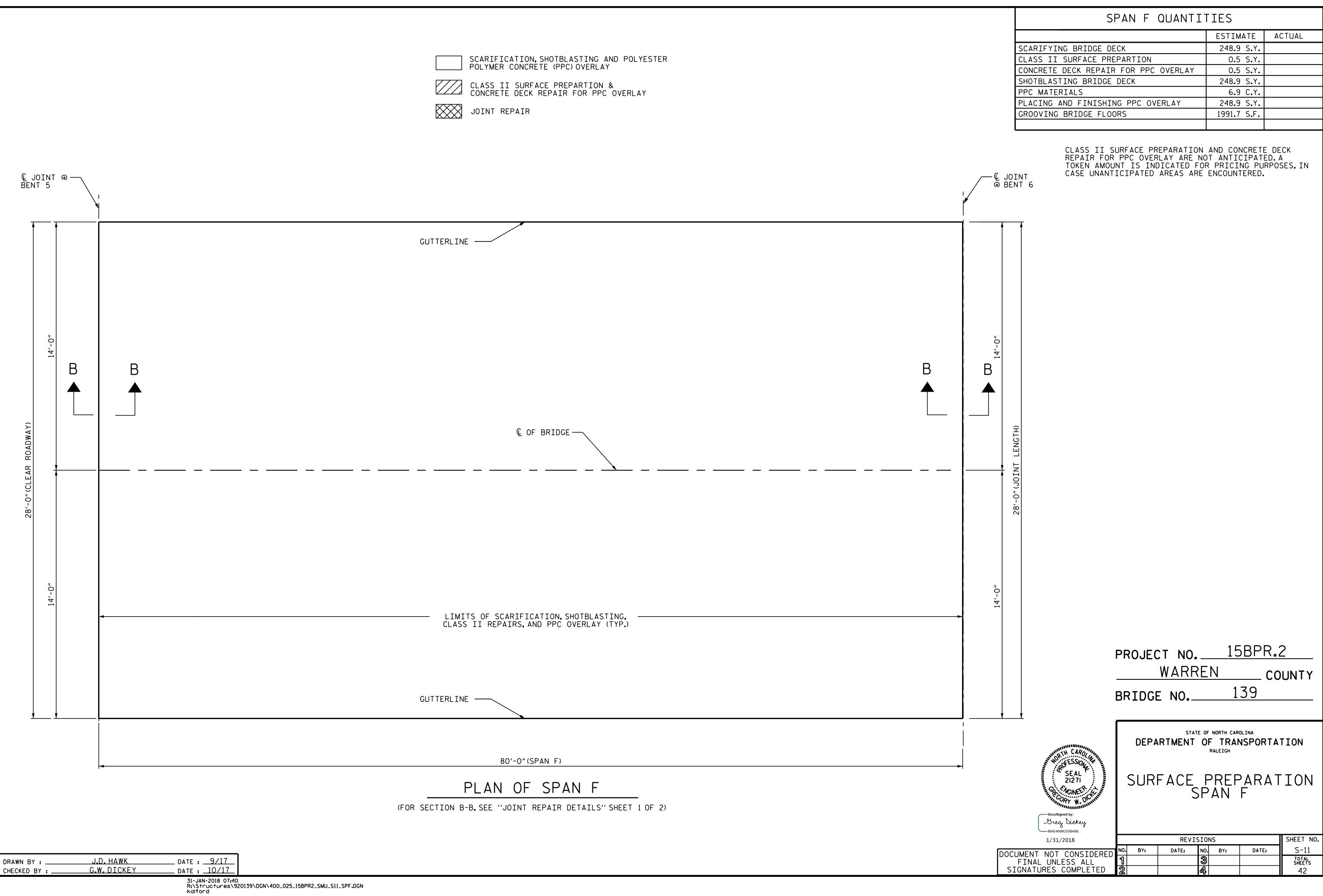


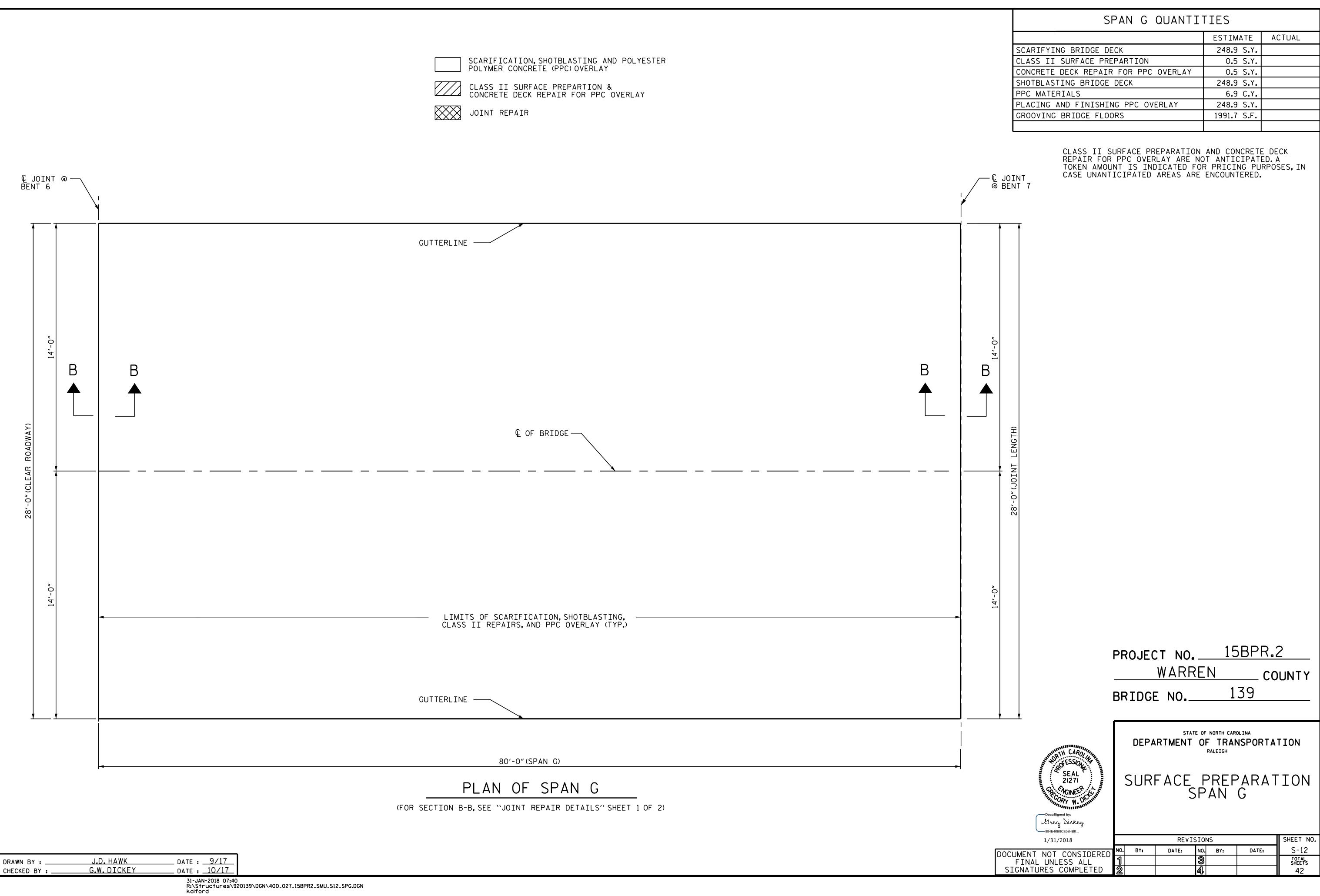


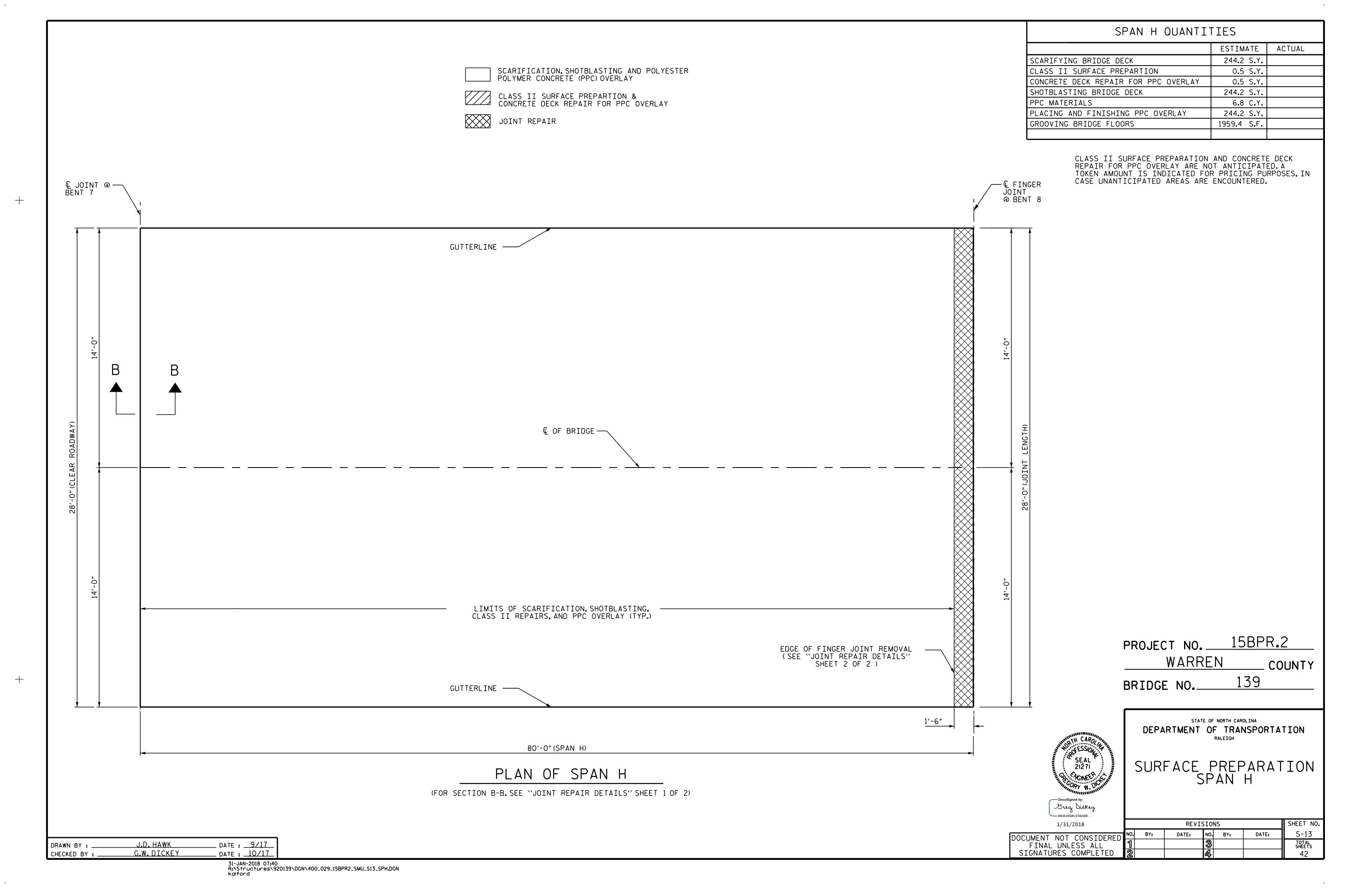


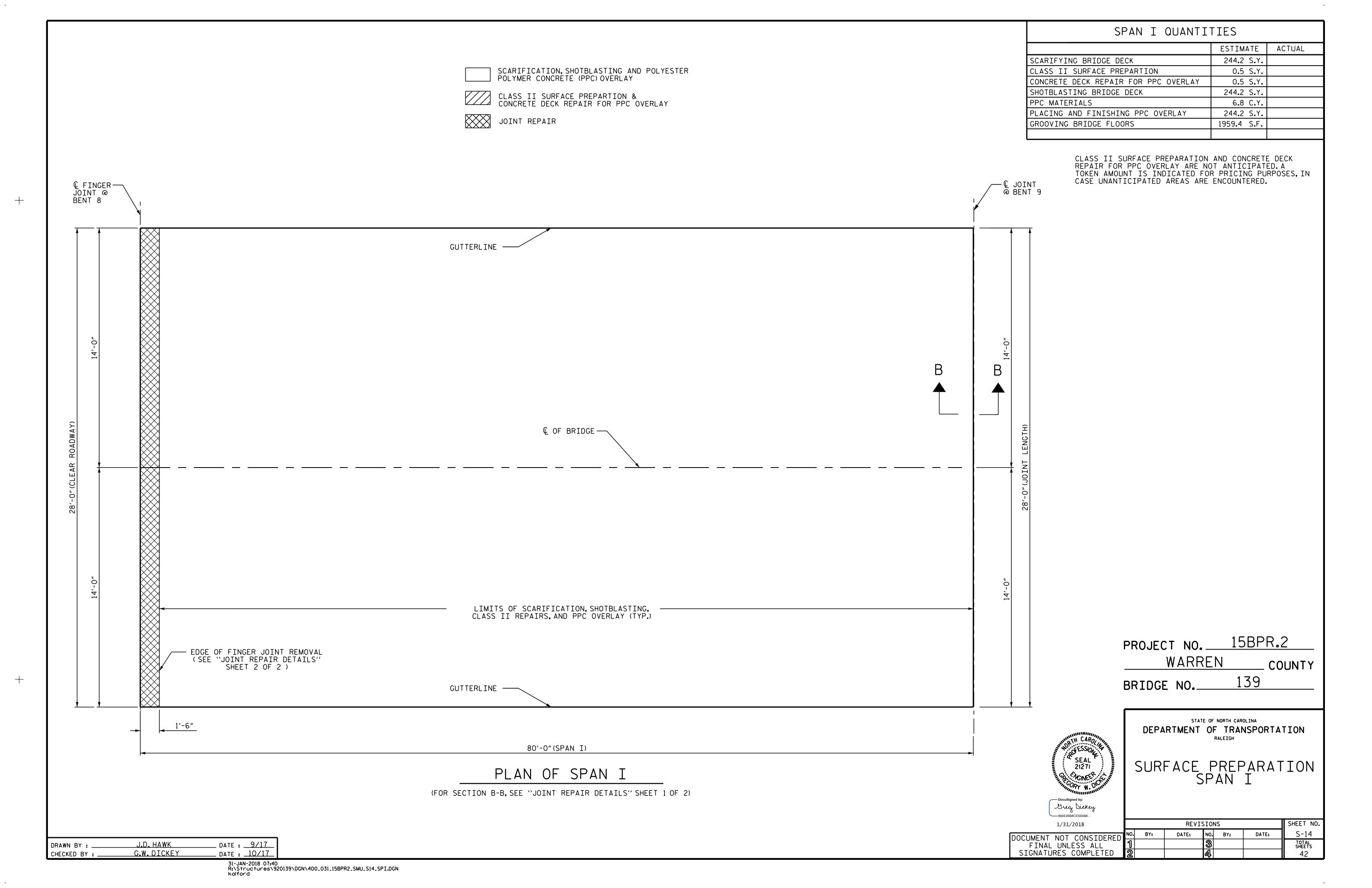


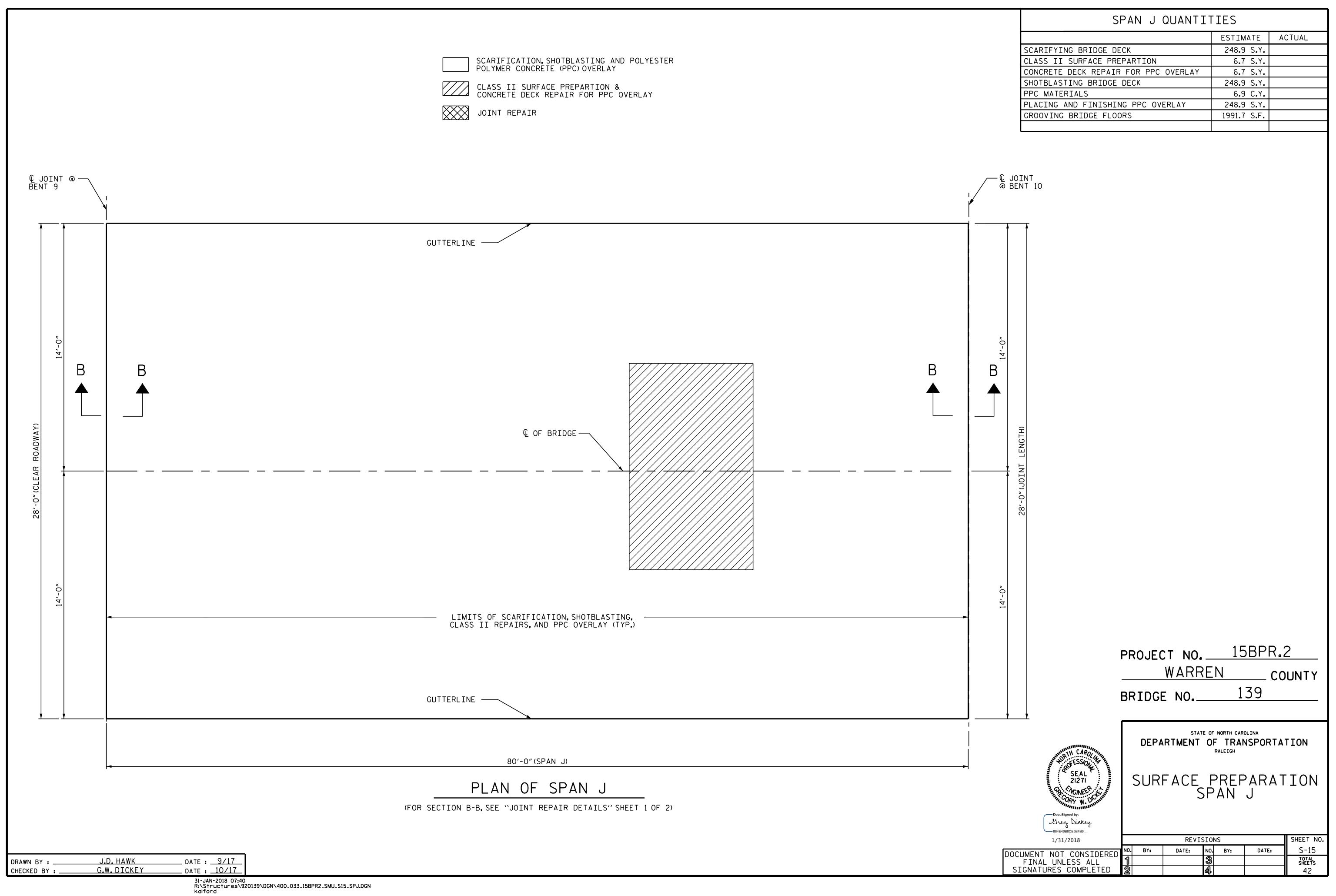


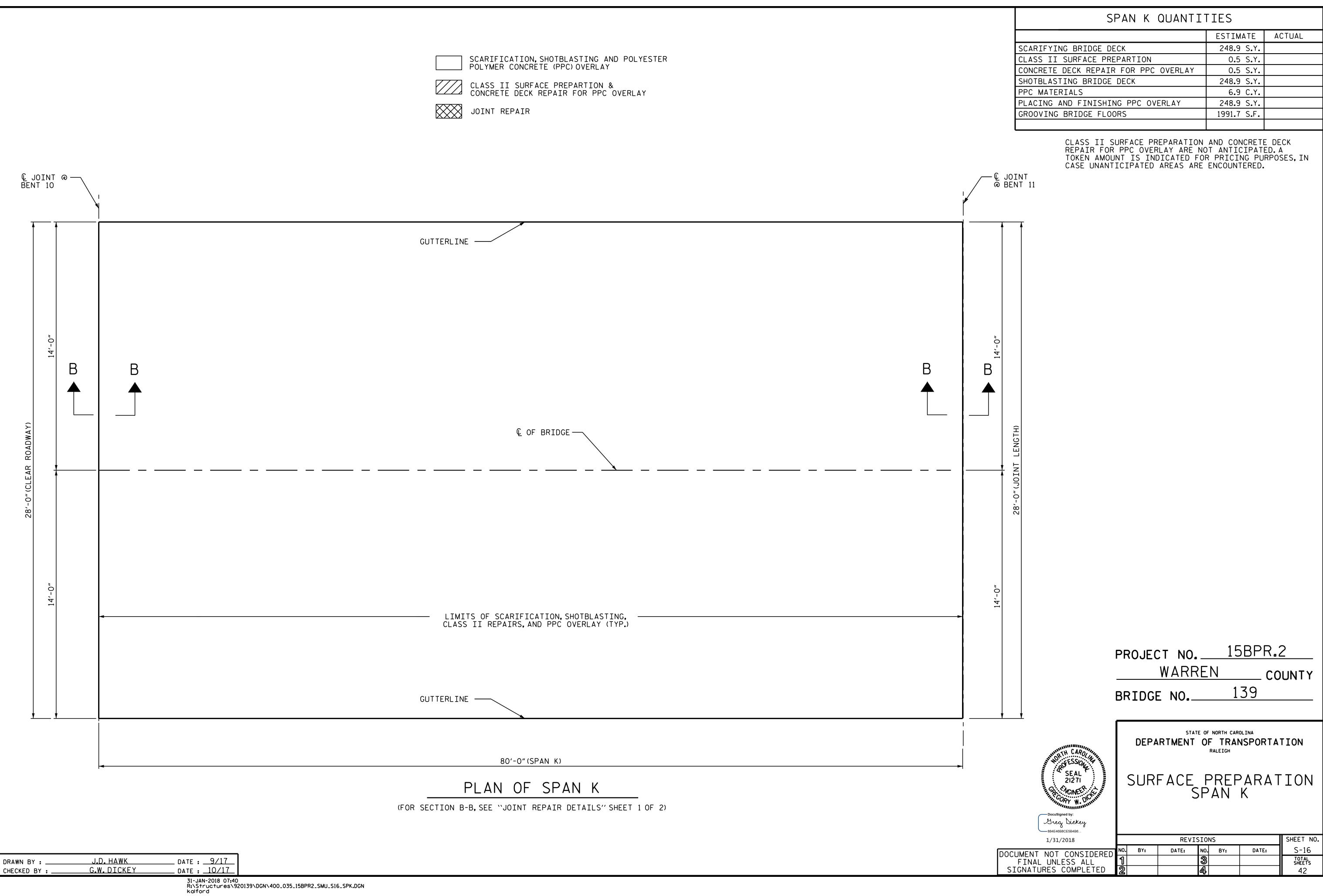


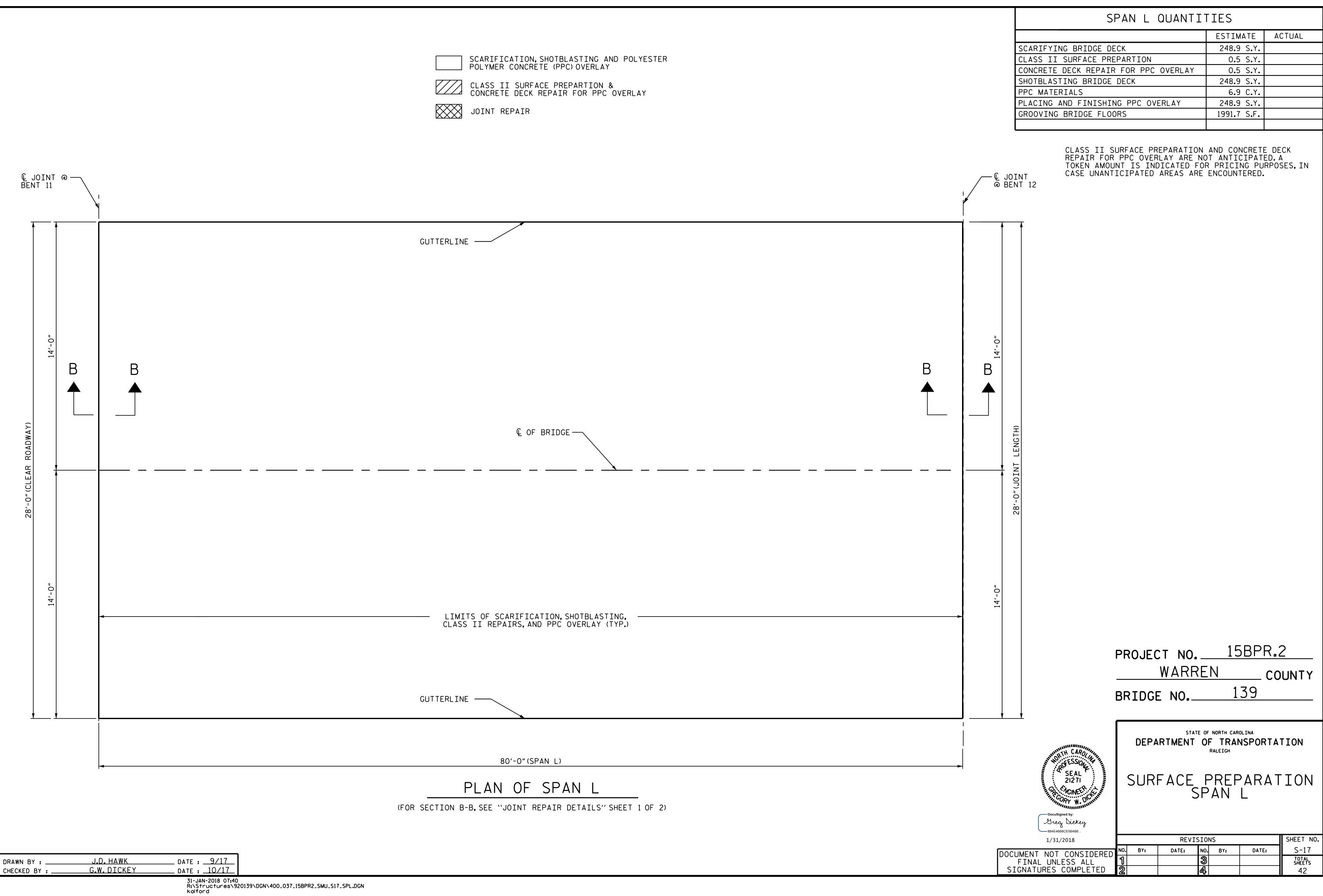


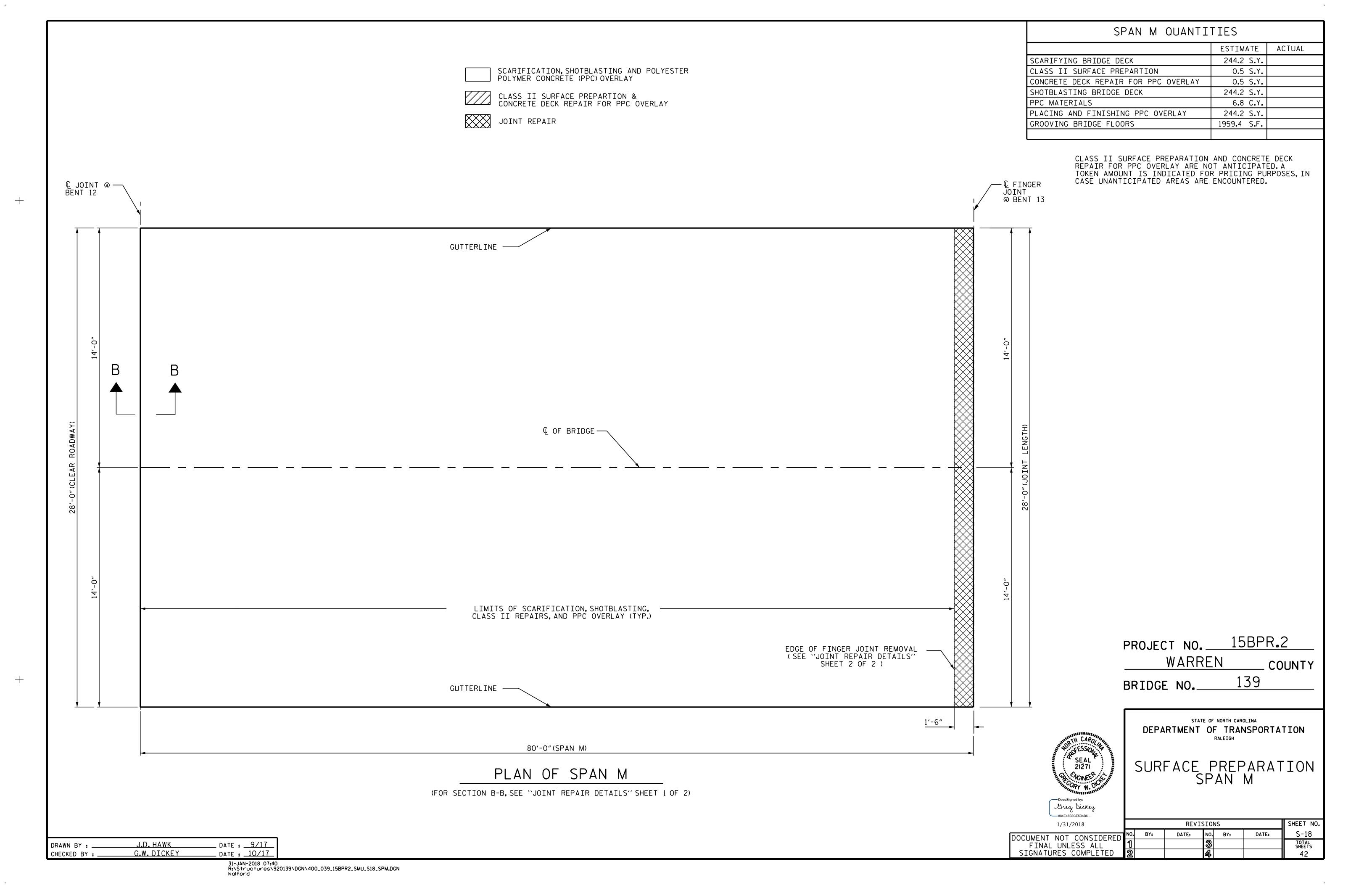


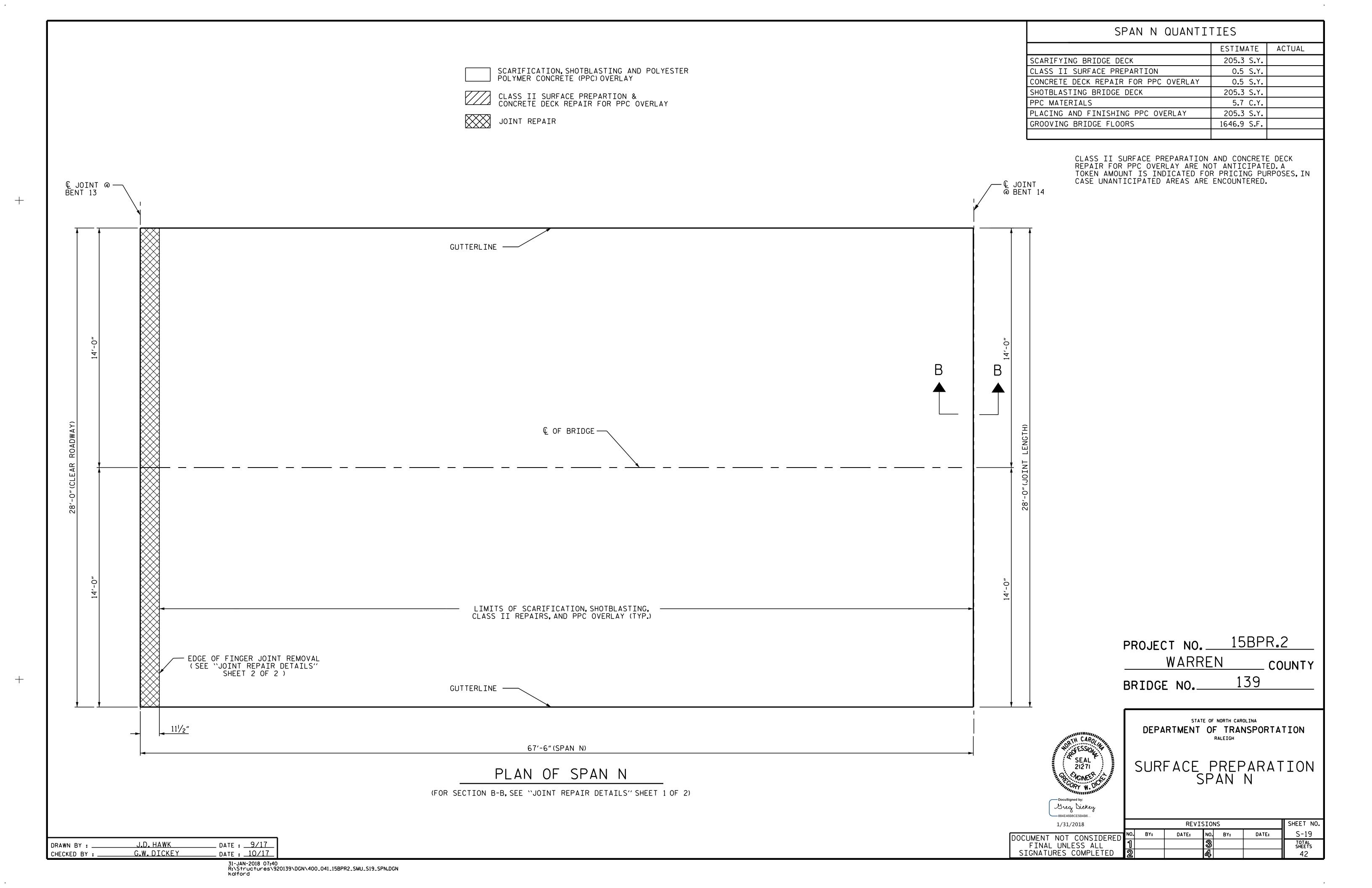


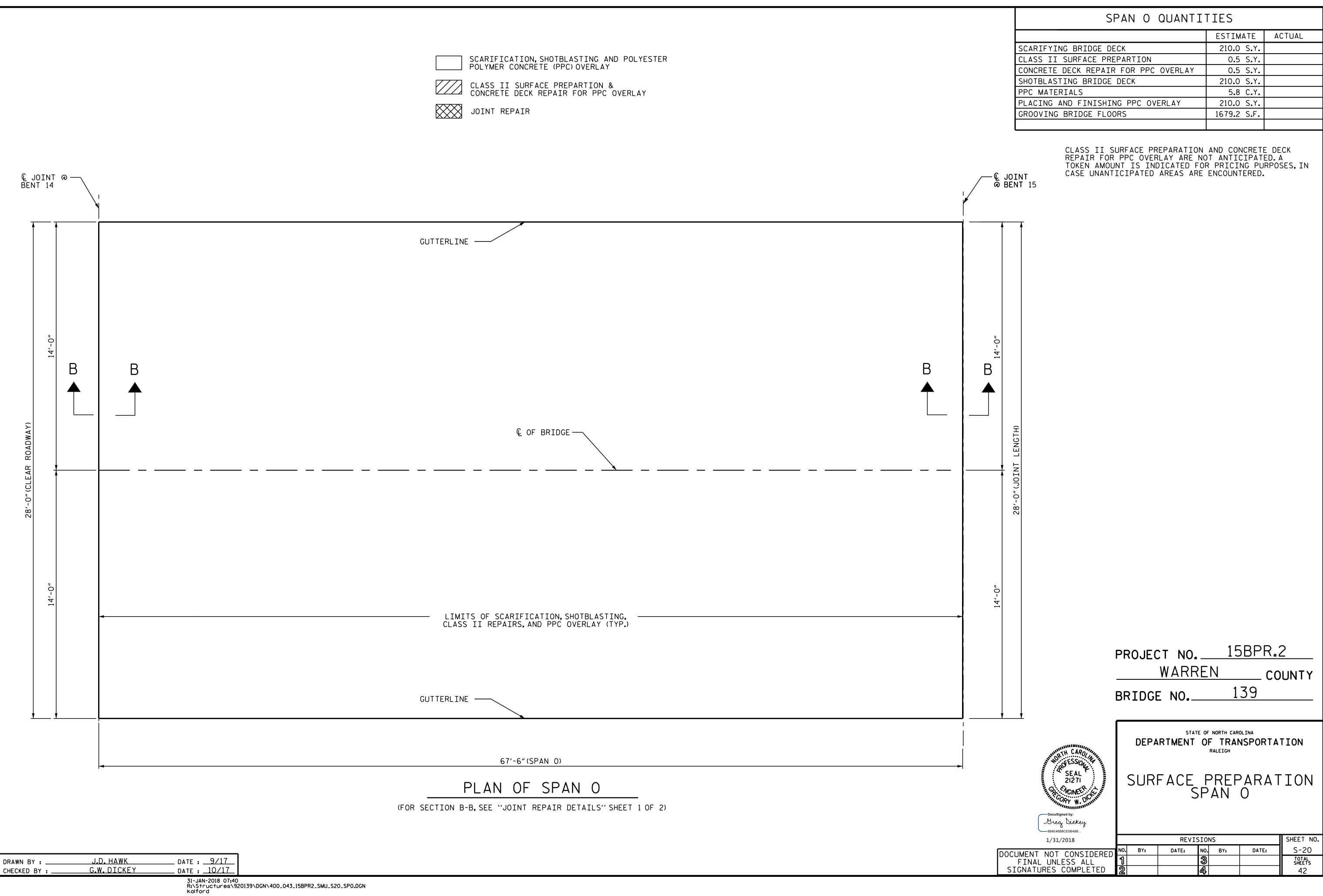


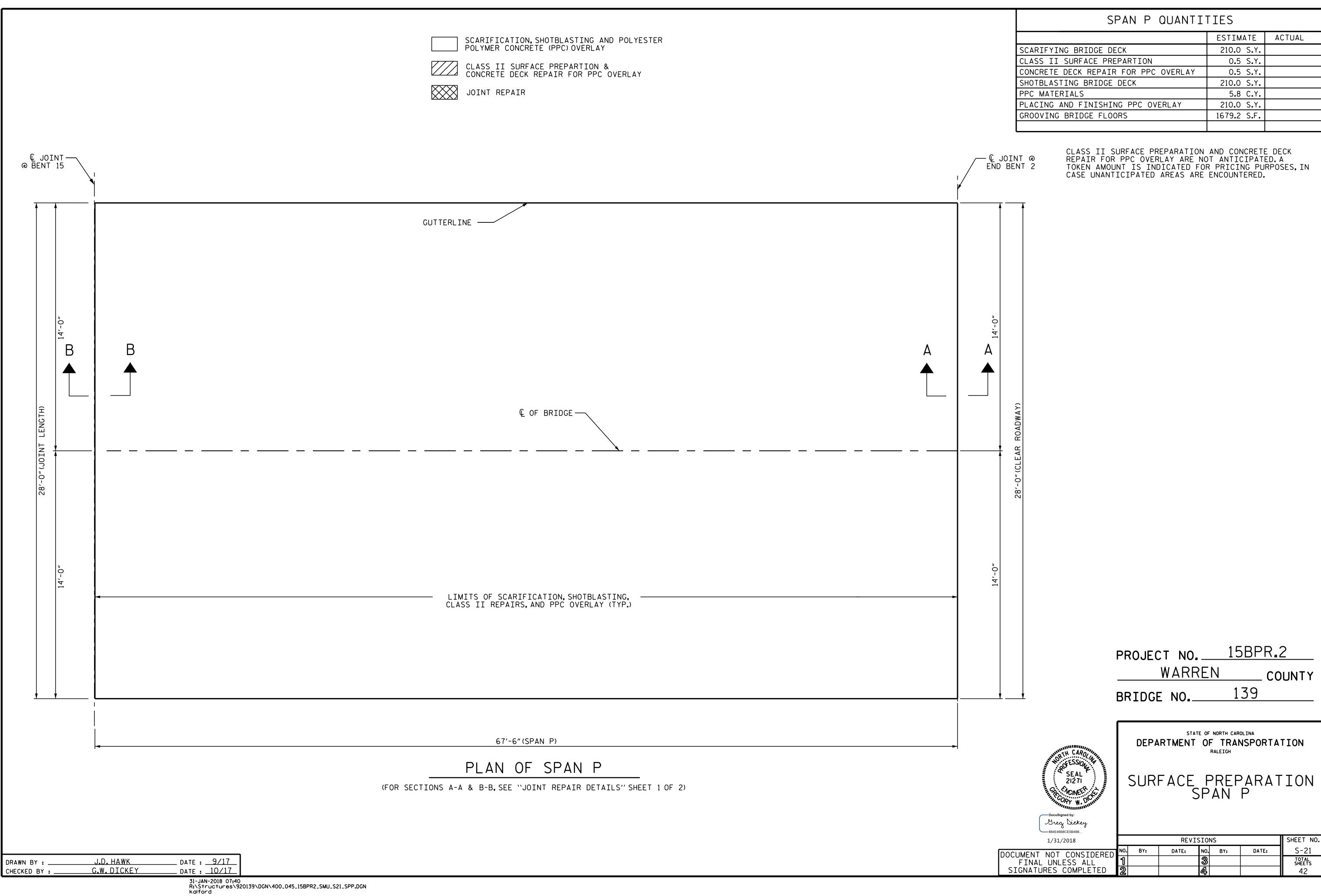










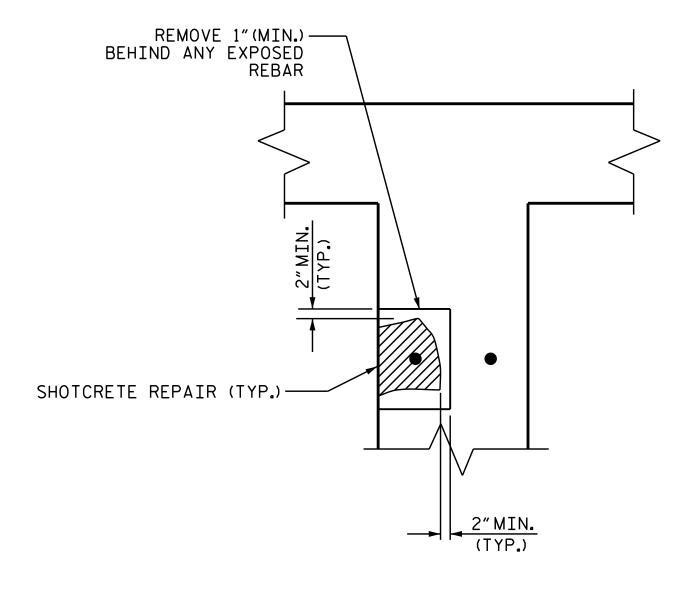




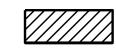
CONTRACTOR SHALL SAW CUT TO A NOMINAL DEPTH OF 1/2" BUT REINFORCING STEEL AND SHALL NOT BE DAMAGED.

CONTRACTOR SHALL SAW CUT THE REPAIR AREAS SO THAT THE CORNERS ARE SQUARE AS INDICATED ON THE DETAILS.

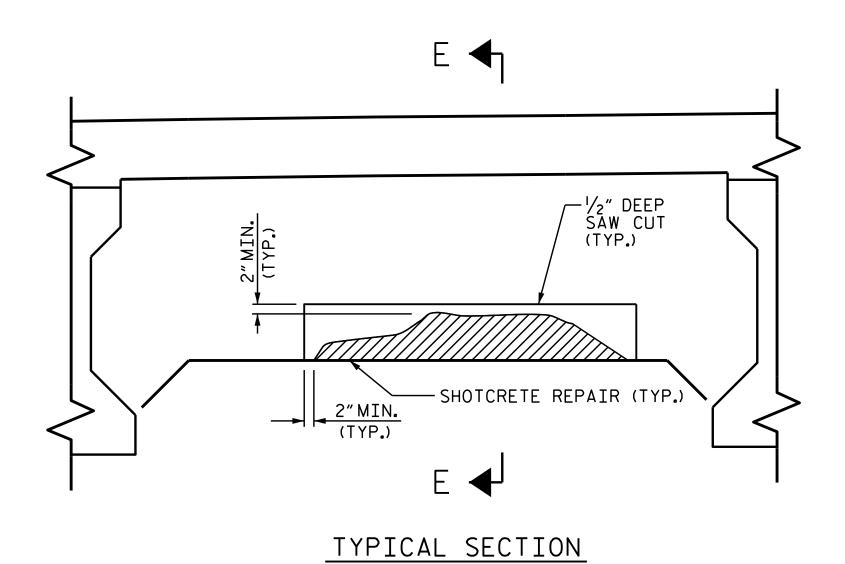
FOR SHOTCRETE REPAIRS, SEE SPECIAL PROVISIONS.



SECTION E-E



DAMAGED AREA



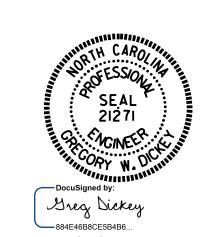
INTERIOR DIAPHRAGM REPAIR DETAILS

I	INTERIOR DIAPHRAGM REPAIR LOCATIONS							
SPAN	BENT #		SHOTCRETE	REPAIRS				
		ESTI	MATE	ACT	UAL			
		AREA SF	VOLUME CF	AREA SF	VOLUME CF			
E	5	16	4					
F	5	16	4					
F	6	16	4					
G	6	16	4					
G	7	16	4					
Н	7	16	4					
Н	8	16	4					
I	8	16	4					
K	11	16	4					
L	11	16	4					
L	12	16	4					
М	12	16	4					

ALL DIAPHRAGMS IN ALL BAYS FOR BENTS LISTED TO BE REPAIRED

PROJECT NO. 15BPR.2

WARREN COUNTY
BRIDGE NO. 139



STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

RALEIGH

TYPICAL DIAPHRAGM REPAIR DETAILS

SHEET NO.

S-22

TOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED 2 REVISIONS

REVISIONS

NO. BY: DATE: NO. 3

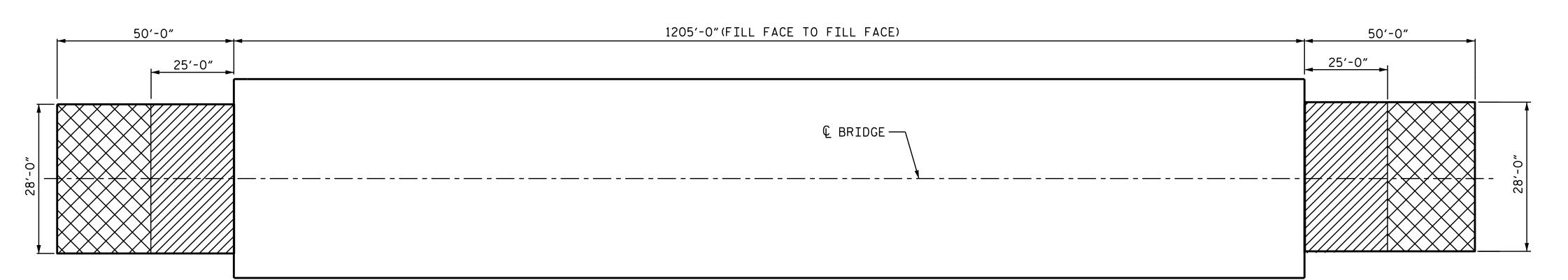
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DRAWN BY : _	J.D. HAWK	DATE :	9/17
CHECKED BY :	G.W. DICKEY	DATE :	10/17

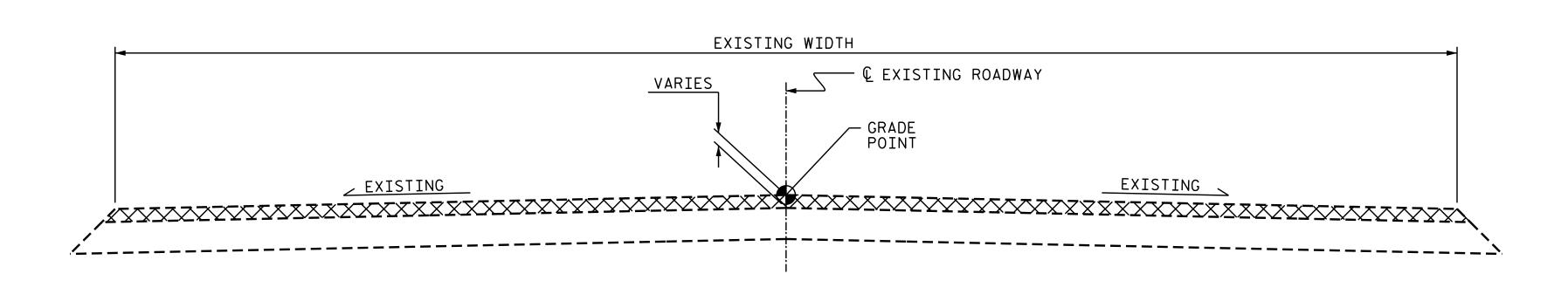
NOTES:

EXISTING APPROACH ASPHALT PAVING TO BE MILLED AS NECESSARY TO ATTAIN MINIMUM $1\frac{1}{2}$ "DEPTH OF NEW ASPHALT PAVING. PROVIDE NEW ASPHALT PAVING THICKNESS TO CREATE A SMOOTH TRANSITION TO THE ROADWAY AS SHOWN. NEW ASPHALT PAVING THICKNESS MAY EXCEED 11/2" DUE TO SETTLEMENT OF THE EXISTING APPROACH ASPHALT PAVING.

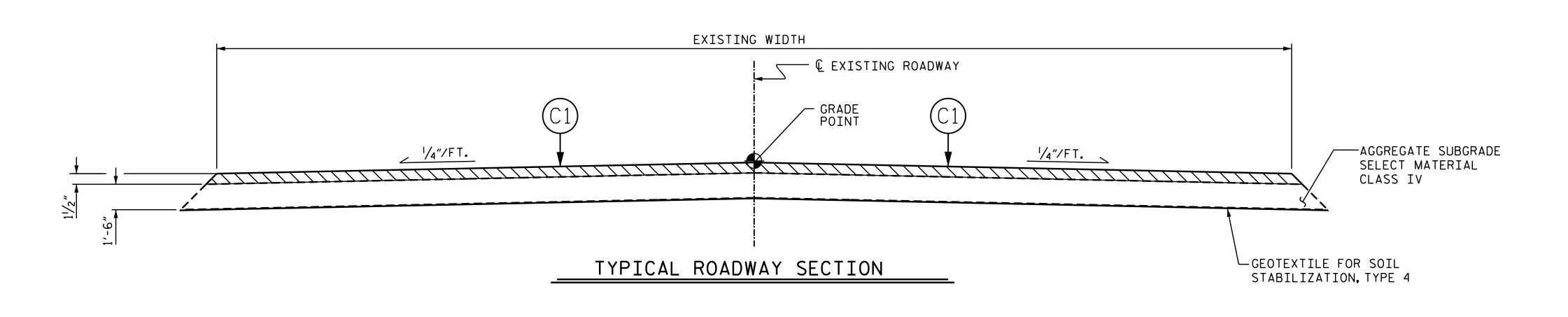
FOR AGGREGATE SUBGRADE, SEE SPECIAL SPECIFICATIONS.



PLAN



TYPICAL ROADWAY MILLING SECTION



UNDERCUT STABILIZATION

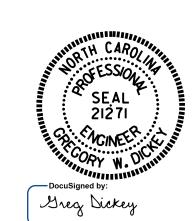


INCIDENTAL MILLING

PROPOSED VARIABLE DEPTH ASPHALT CONCRETE SURFACE COURSE, TYPE SF 9.5B AT AN AVERAGE RATE OF 110 LBS. PER SQ. YD. PER 1"DEPTH. TO BE PLACED IN LAYERS NOT LESS THAN 1"IN DEPTH OR GREATER THAN 1½" IN DEPTH.

SUMMARY OF	QUANTITIE	IS .
	ESTIMATE	ACTUAL
INCIDENTAL MILLING	312 SQ. YDS.	
ASPHALT CONCRETE SURFACE COURSE, TYPE S9.5B	25.7 TONS	
SHALLOW UNDERCUT	18 CU.YDS.	
CLASS IV SUBGRADE STABILIZATION	117 TONS	
GEOTEXTILE FOR SOIL STABILIZATION	160 SQ. YDS.	

PROJECT NO. 15BPR.2 WARREN _ COUNTY BRIDGE NO._



STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

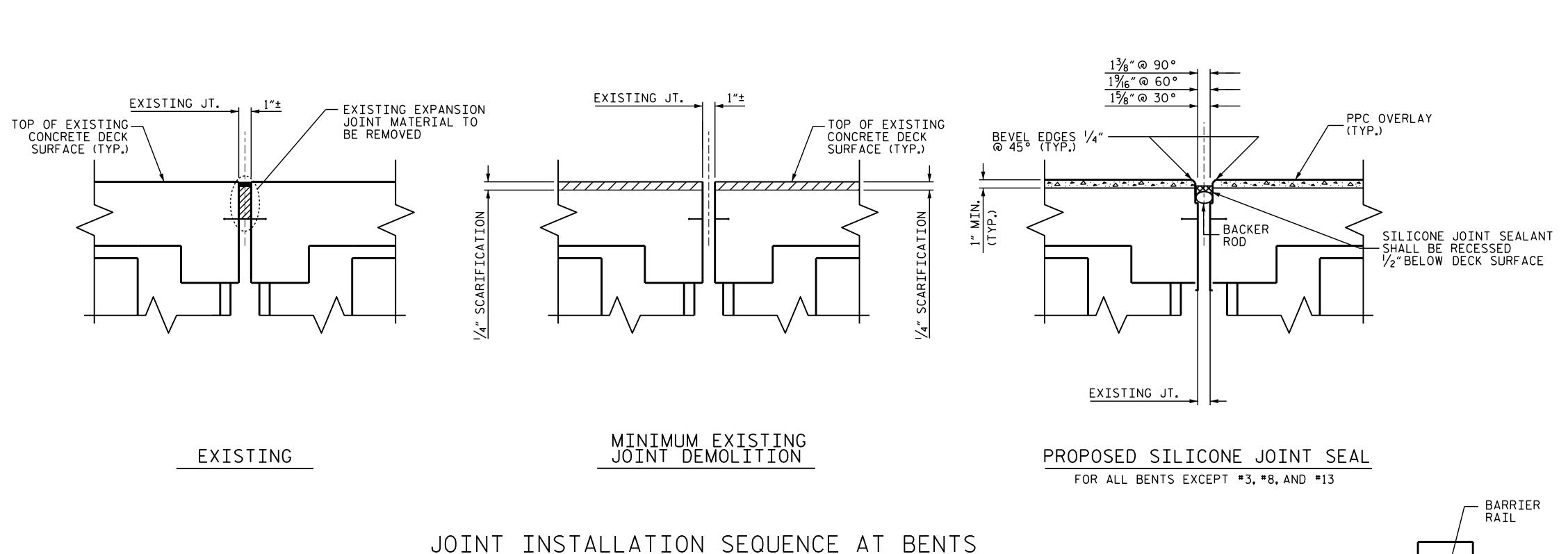
SUPERSTRUCTURE

APPROACH MILLING

1/24/2018 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SHEET NO. REVISIONS S-23 DATE:

__ DATE : ____9/17 __ DATE : ___10/17 J.D. HAWK DRAWN BY : G.W. DICKEY CHECKED BY : _



SECTION B-B

SELF LEVELING— SILICONE JOINT SEALANT NON-SAG SILICONE— JOINT SEALANT

SELF LEVELING
SILICONE
JOINT SEALANT
SEALANT
BACKER ROD

SECTION D-D

NOTES

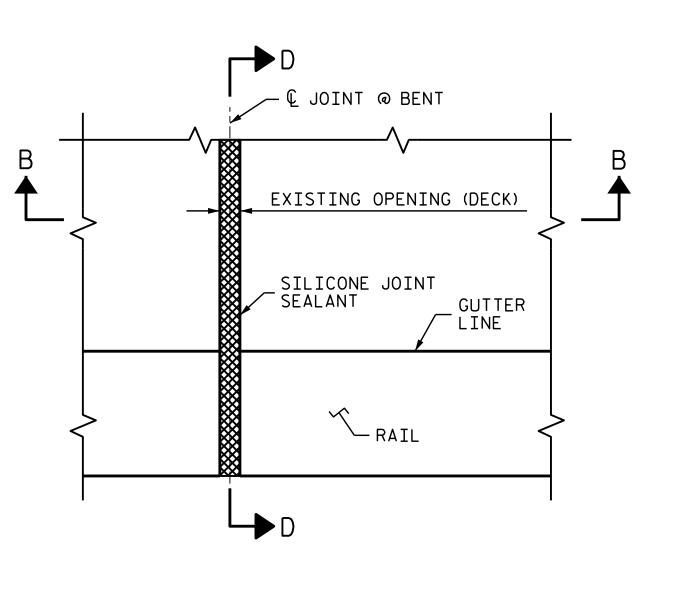
SILICONE JOINT SEALANT AND BACKER ROD SHALL BE INSTALLED AS PER MANUFACTURER'S RECOMMENDATIONS.

FOR SILICONE JOINT SEALANT, SEE SPECIAL PROVISIONS.

THE INSTALLED SILICONE JOINT SEALANT SHALL BE WATER TIGHT.

THE SILICONE JOINT SEALANT SHALL MEET THE MANUFACTURER'S RECOMMENDATION FOR THE SIZE OF OPENING ON THE PLANS, AND ACCOMMODATE THE MINIMUM EXPANSION SHOWN ON THE PLANS.

THE CONTRACTOR WILL NOT BE PERMITTED TO FORM THE JOINTS IN LIEU OF SAWING THE JOINT.



PLAN

EXISTING
BRIDGE JOINT
REMOVAL
LIN. FT.
LIN. FT.
421.5
SILICONE
JOINT
SEALANT
LIN. FT.
421.5

PROJECT NO. 15BPR.2

WARREN COUNTY

BRIDGE NO. 139

SHEET 1 OF 2

Greg Dickey

STATE OF NORTH CAROLINA

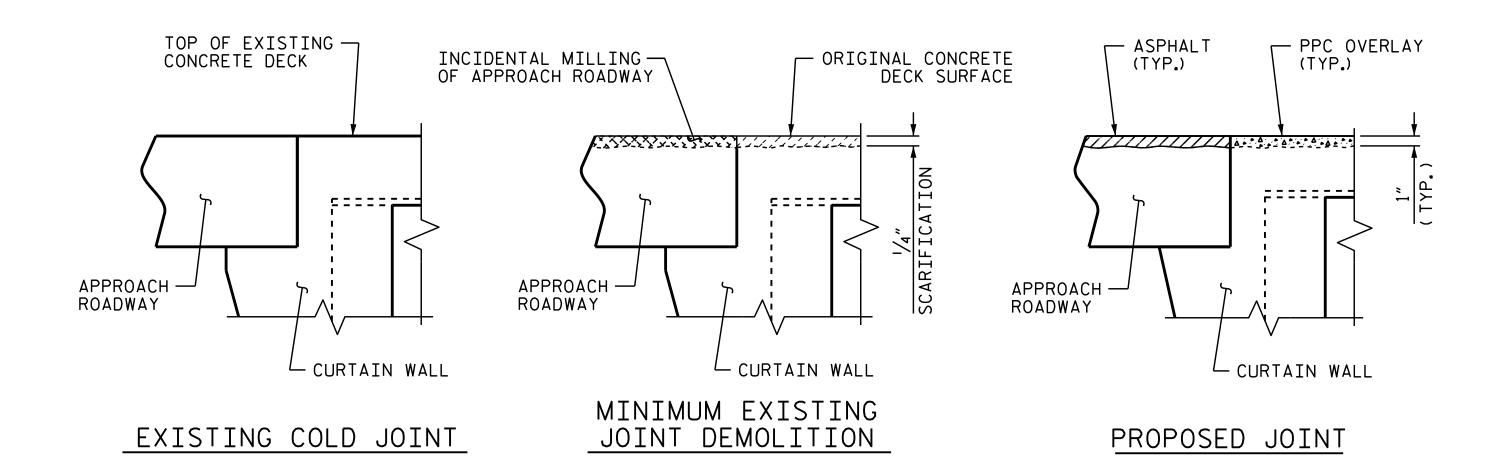
DEPARTMENT OF TRANSPORTATION

RALEIGH

JOINT REPAIR DETAILS

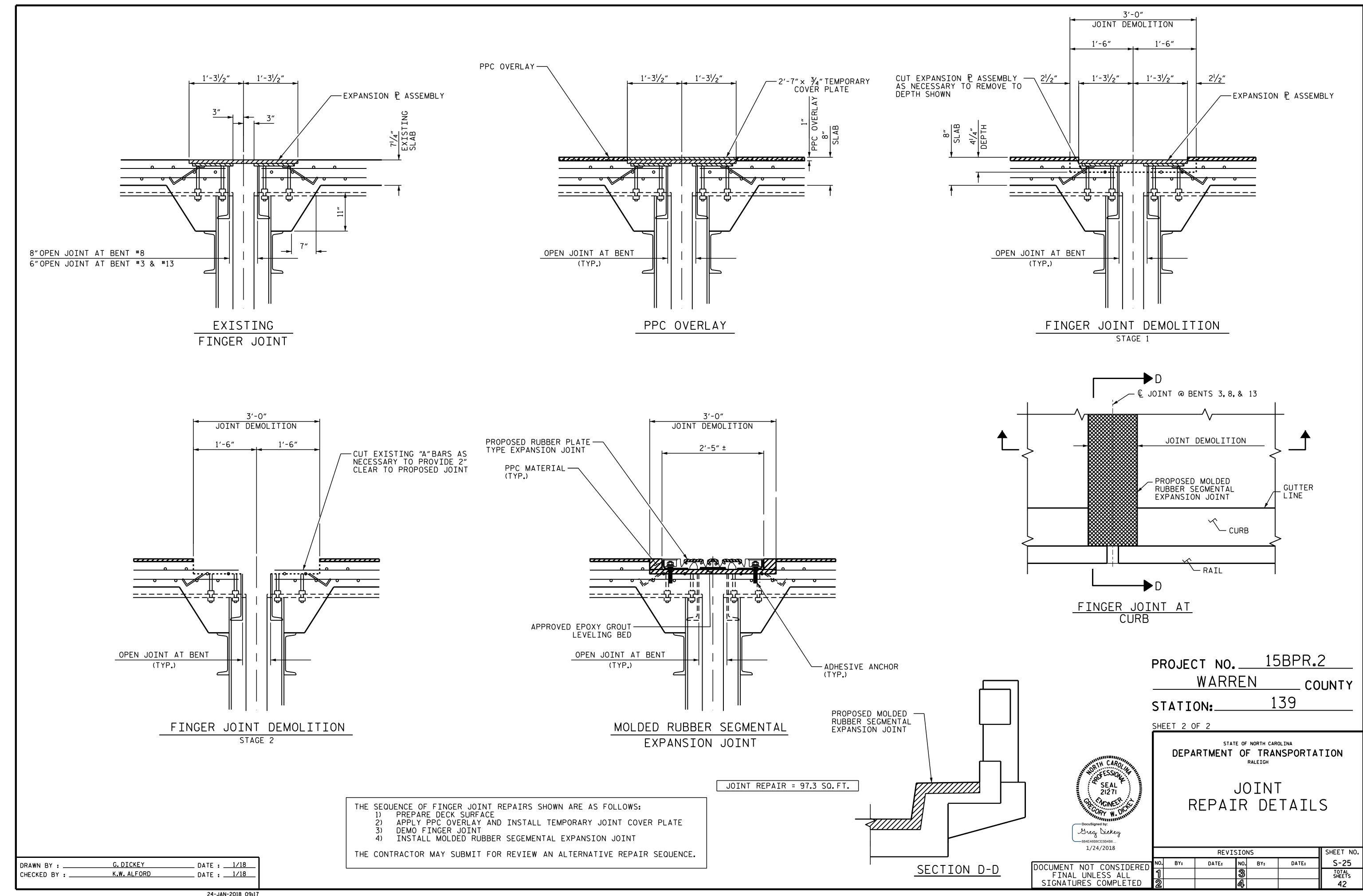
REVISIONS SHEET NO.

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED 2 A 4 SHEETS

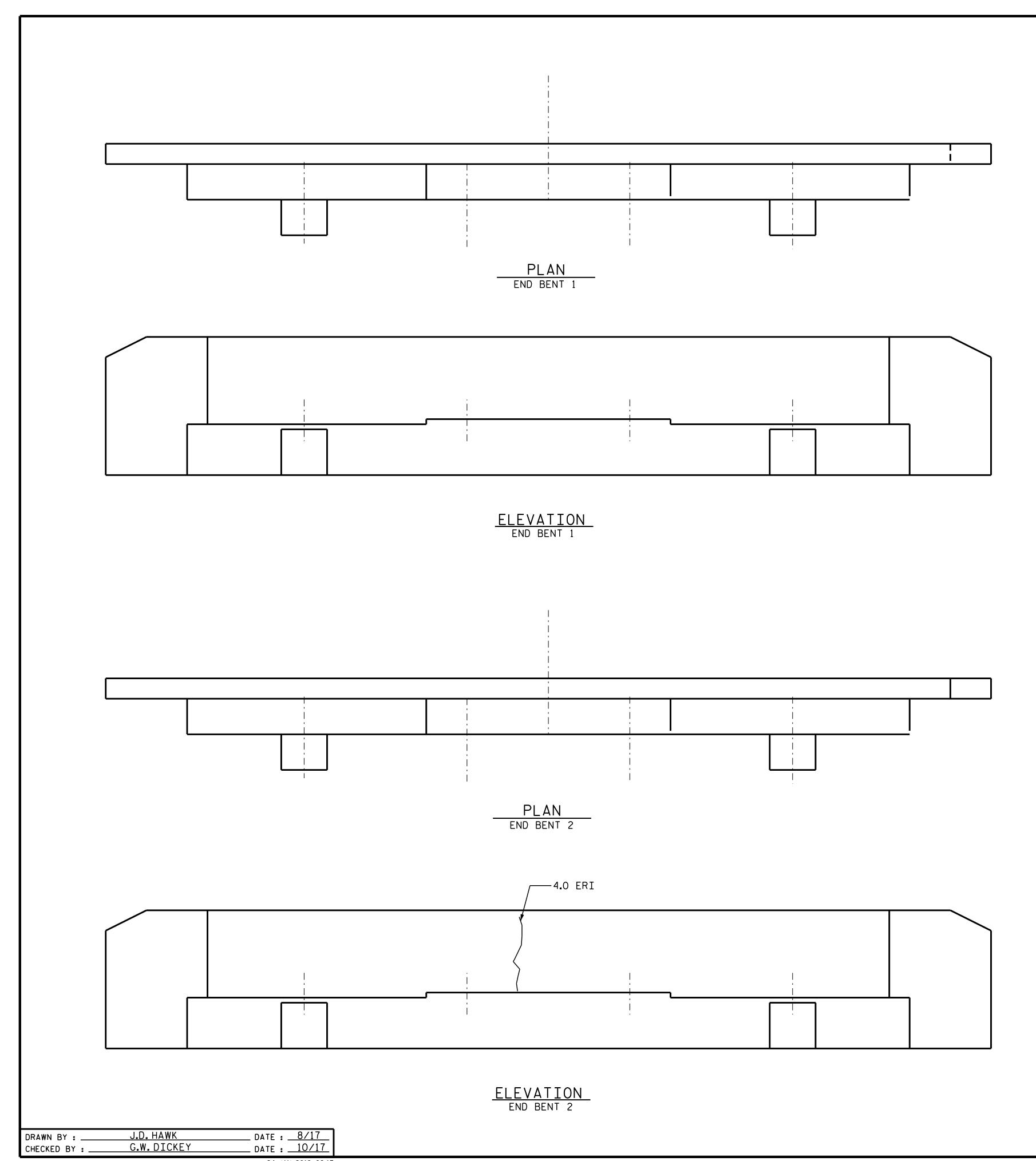


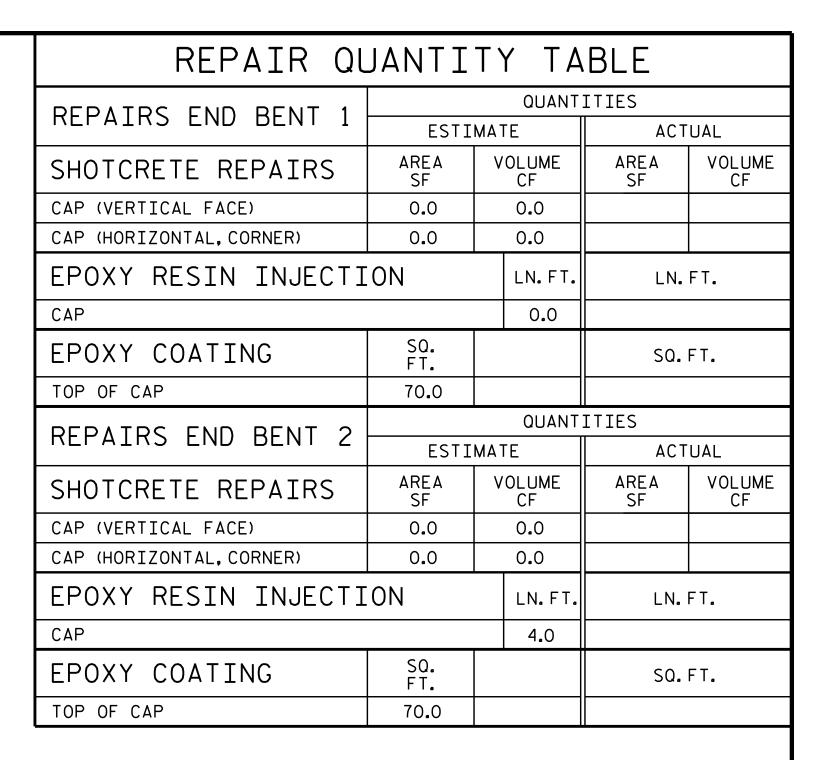
JOINT INSTALLATION SEQUENCE AT END BENTS SECTION A-A

DRAWN BY: J.D. HAWK DATE: 9/17
CHECKED BY: G.W. DICKEY DATE: 10/17



24-JAN-2018 09:17 R:\Structures\920139\DGN\GWD_Finger_JT.dgn kalford





NOTES:

REPAIR LOCATIONS AND ESTIMATE OF QUANTITIES ARE GIVEN WITH THE BEST INFORMATION AVAILABLE. IF ADDITIONAL REPAIRS NOT SHOWN ON THE DRAWINGS ARE DEEMED NECESSARY BY THE INSPECTOR OR ENGINEER THE CONTRACTOR SHALL NOTE ON THE DRAWINGS THE APPROXIMATE LOCATION AND DESCRIPTION OF THE REPAIRS AND ADJUST THE ACTUAL QUANTITIES ENTERED INTO THE REPAIR QUANTITY TABLE.

FOR EPOXY RESIN INJECTION, SEE SPECIAL PROVISIONS.

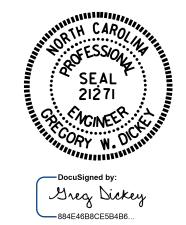
VALUES IN CHART REPRESENT ESTIMATED REPAIR TOTALS AFTER REMOVAL OF UNSOUND CONCRETE, MIN. OF 1"BEHIND REBAR AND MIN. 2"CL TO SAWCUT. SEE REPAIR DETAILS.

FOR SHOTCRETE REPAIRS, SEE SPECIAL PROVISIONS.

FOR CAP & COLUMN REPAIR SEE "TYPICAL CAP & COLUMN REPAIR DETAILS" SHEET.

- SHOTCRETE REPAIR ERI - EPOXY RESIN INJECTION

> PROJECT NO. 15BPR.2 WARREN _ COUNTY 139 BRIDGE NO. _

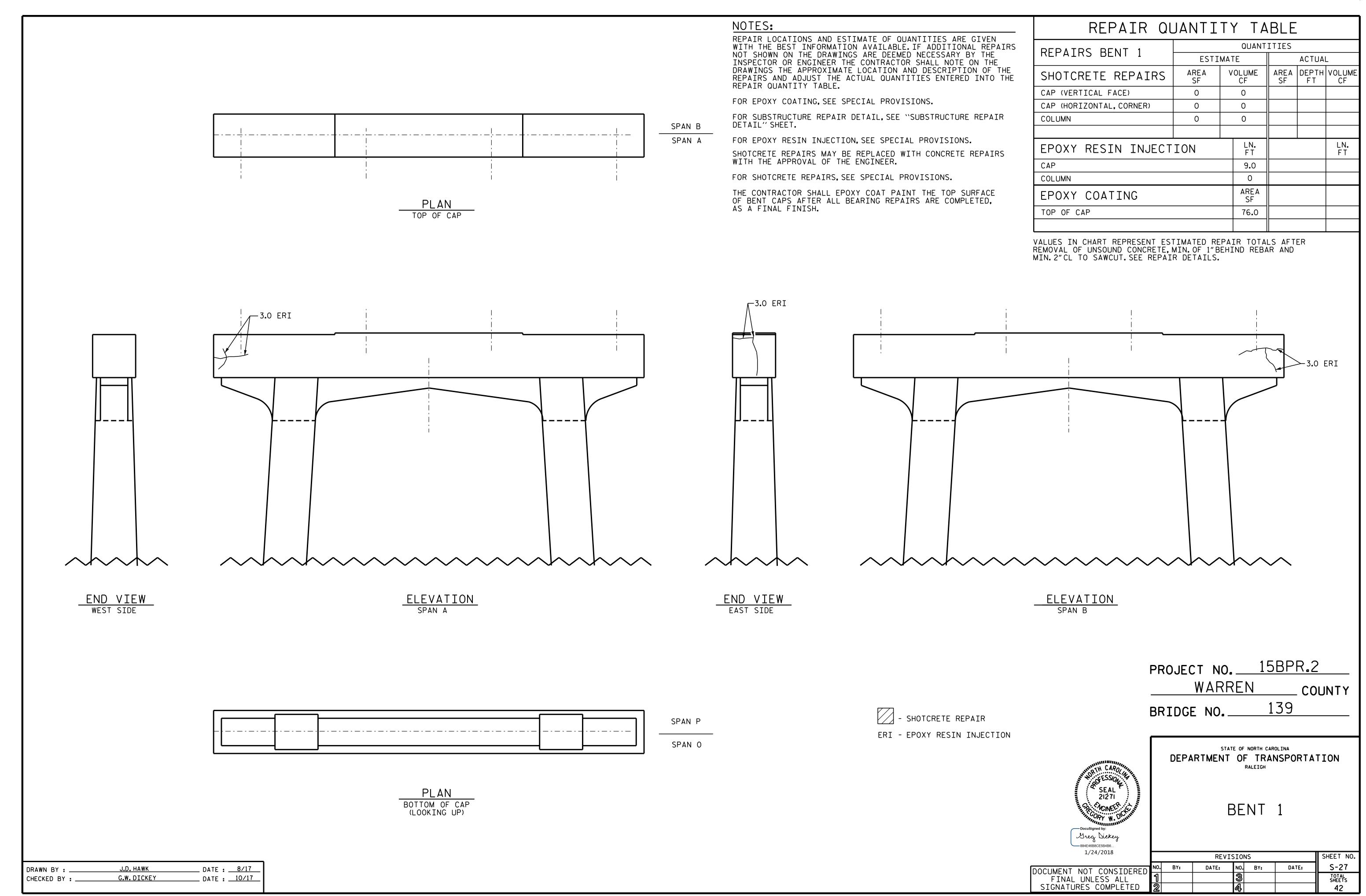


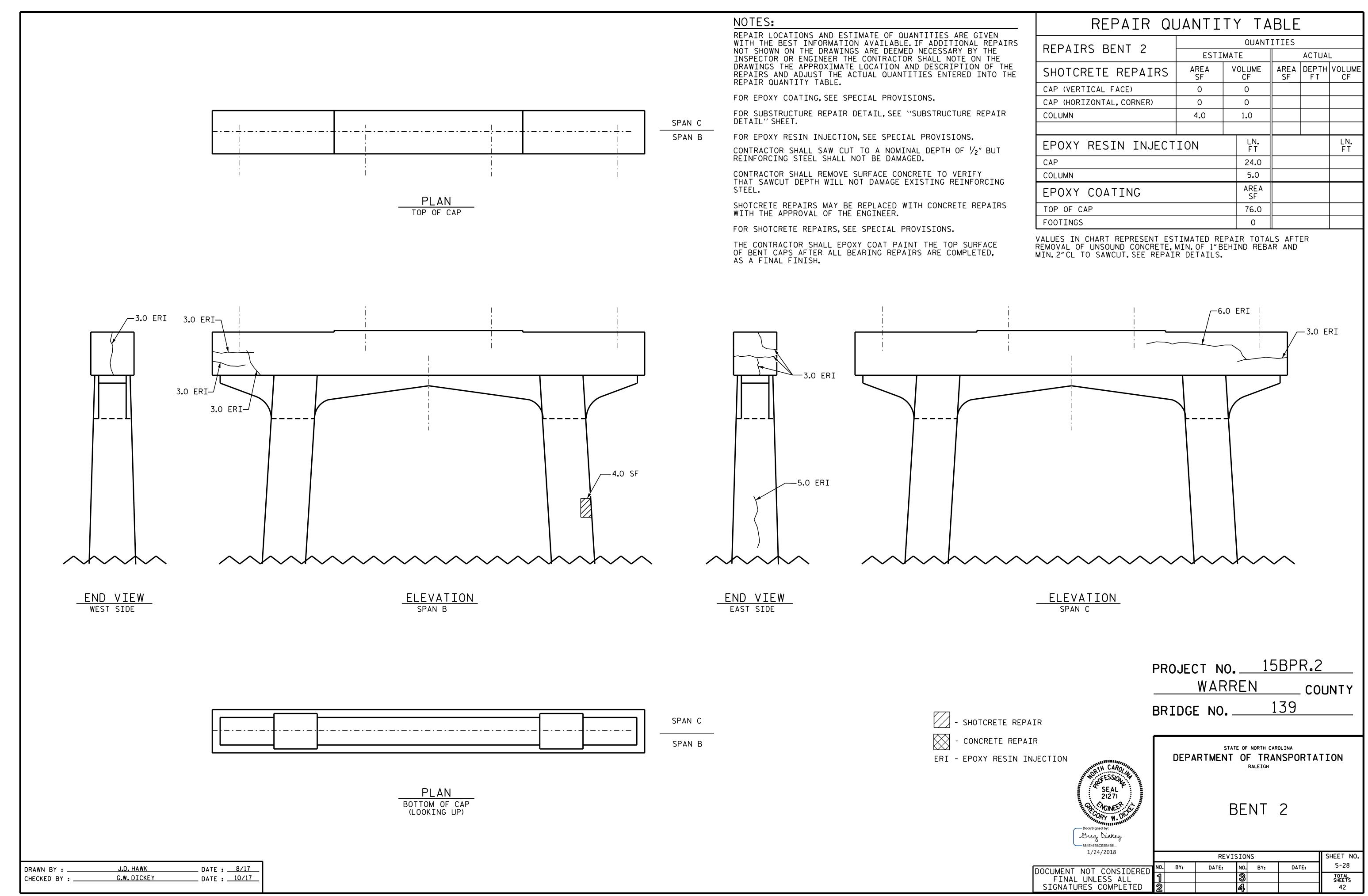
1/24/2018

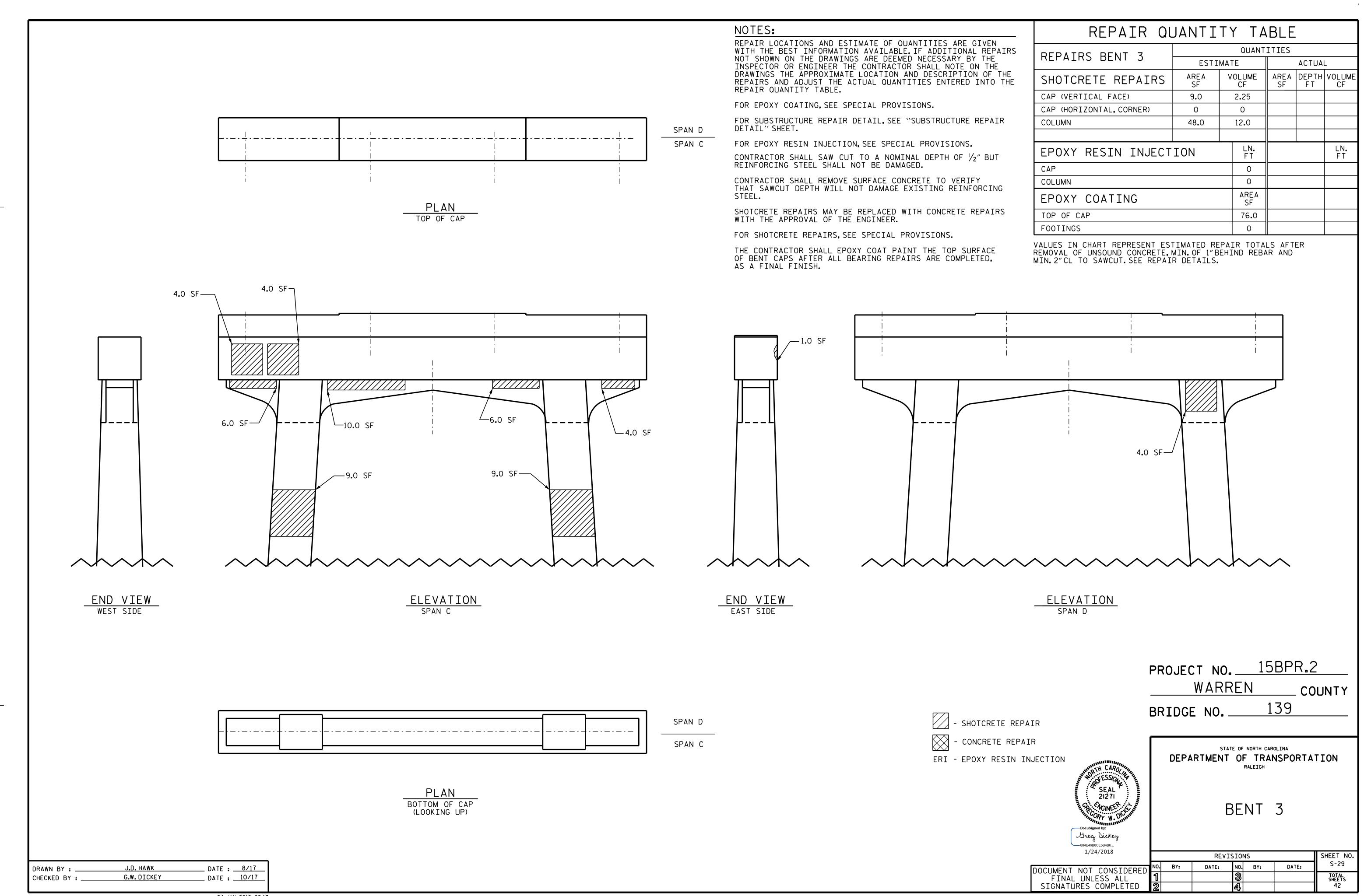
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

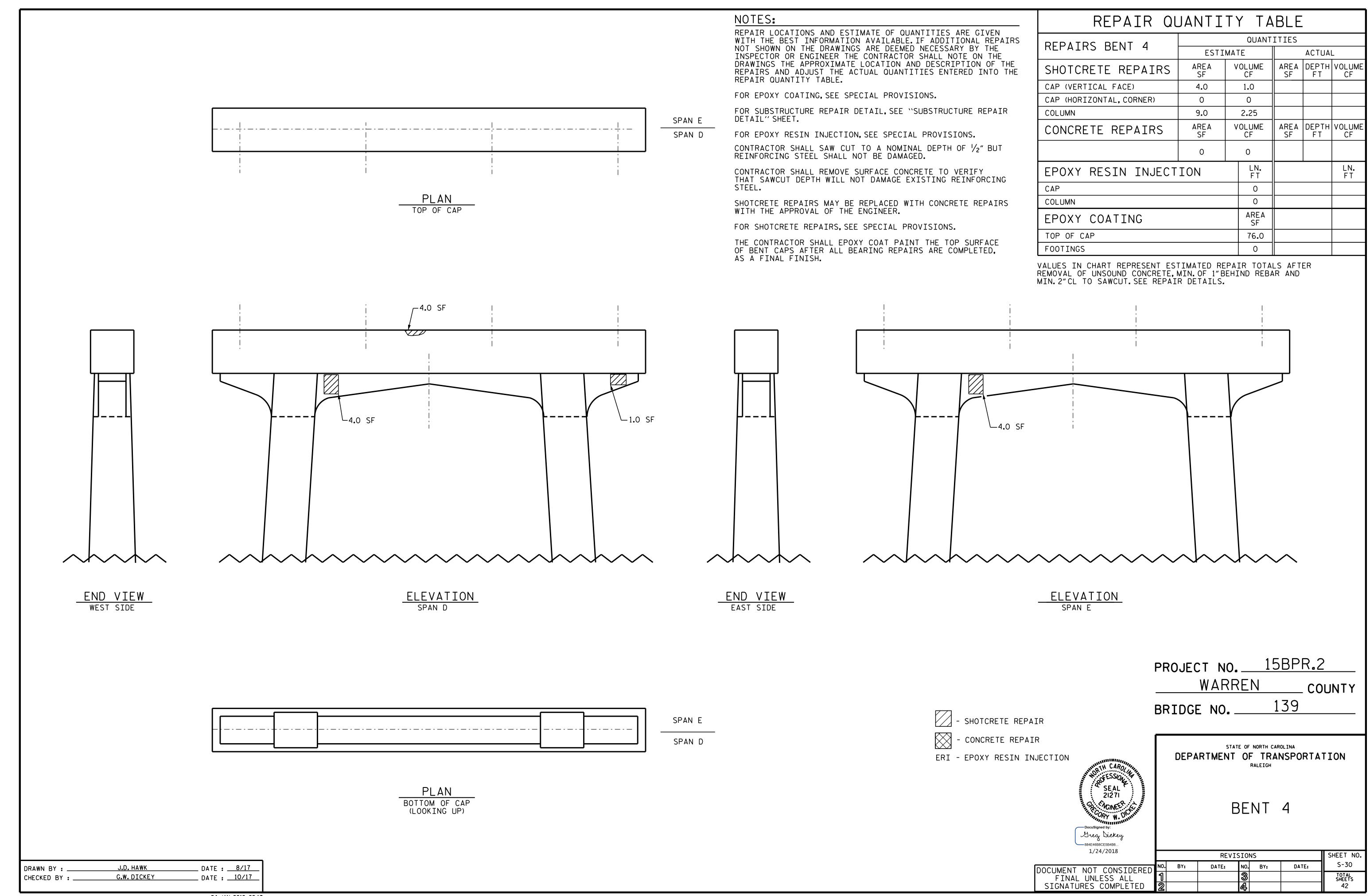
END BENT 1 & 2

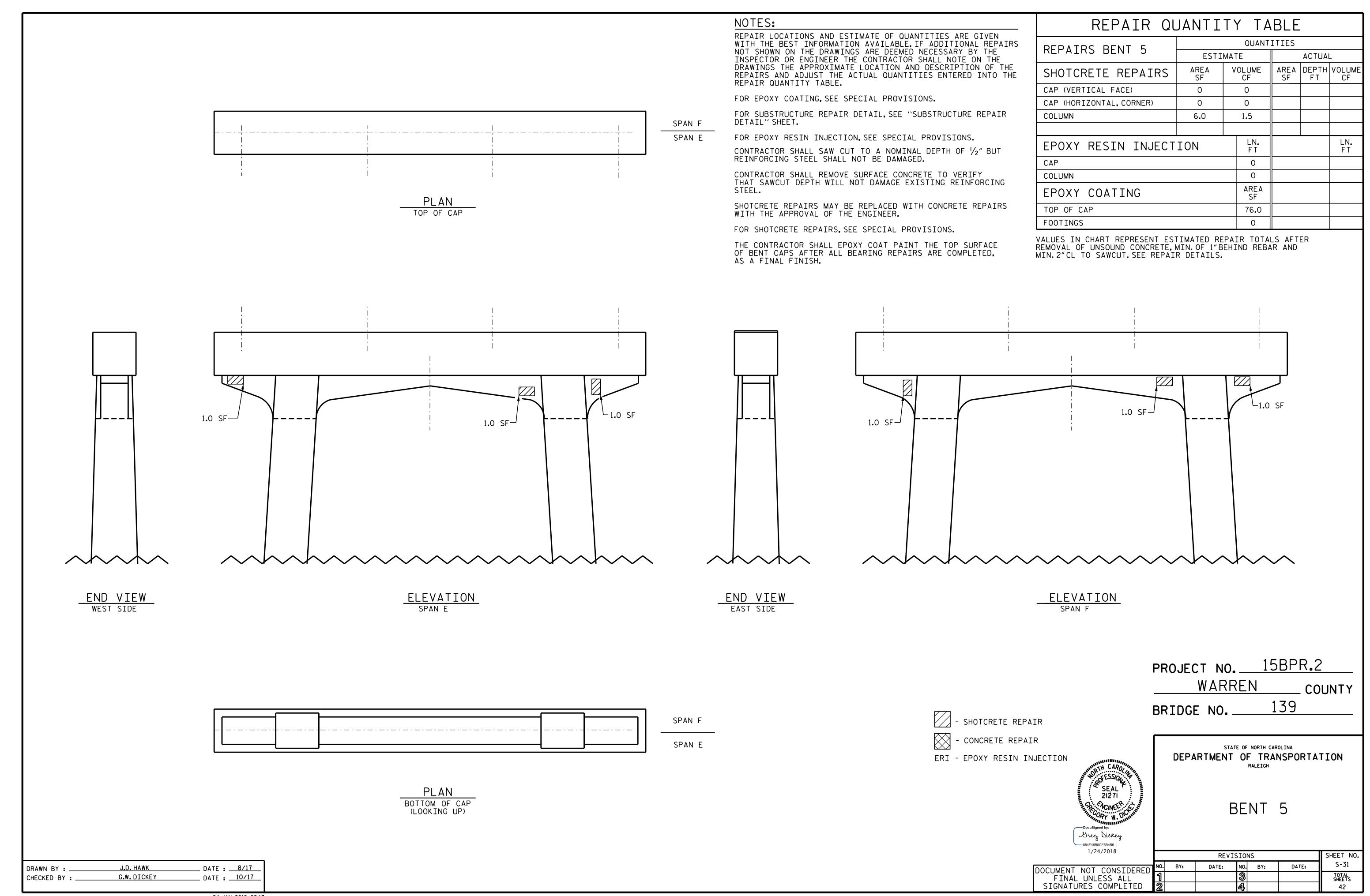
REVISIONS S-26 DATE: DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

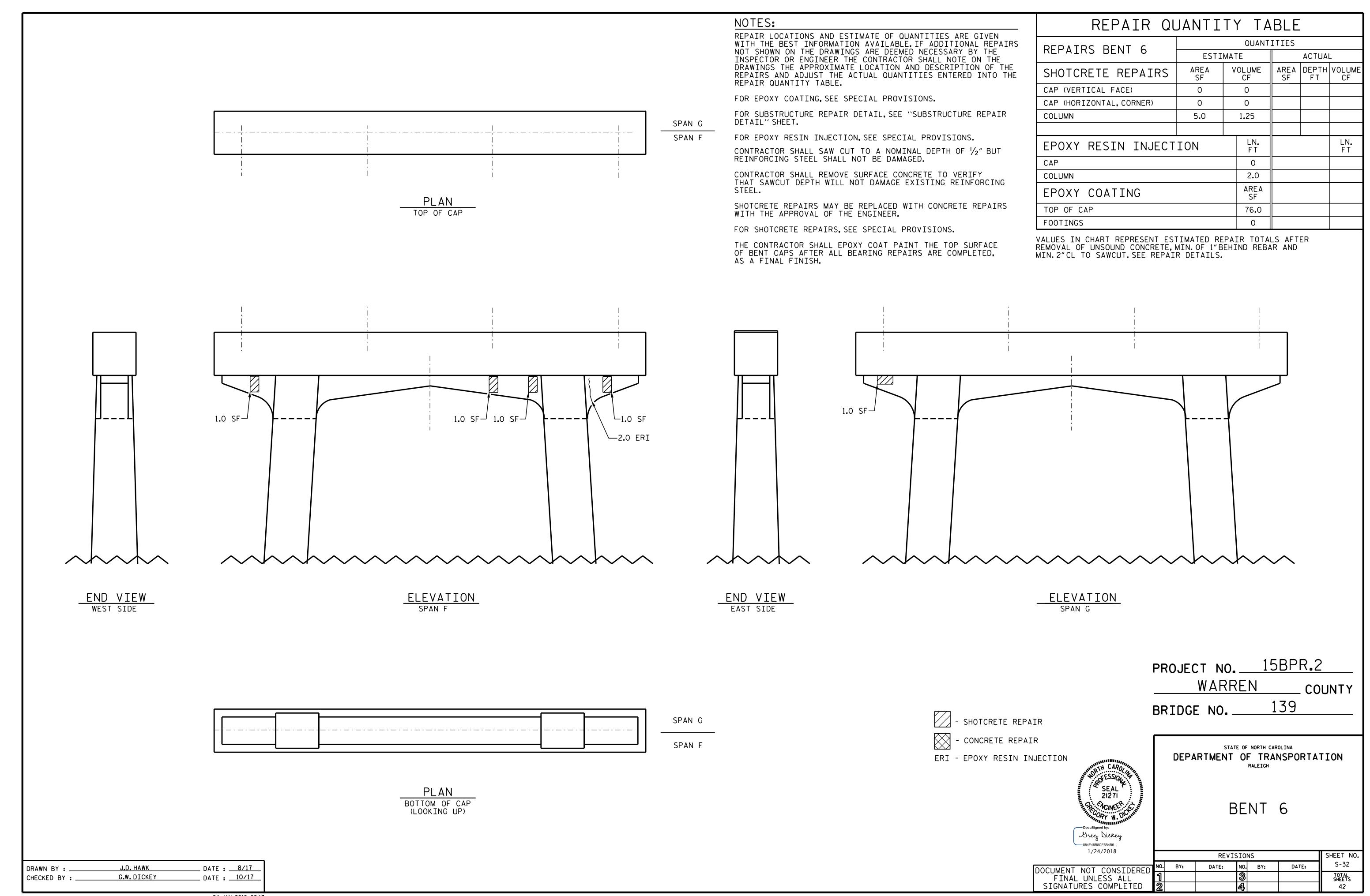


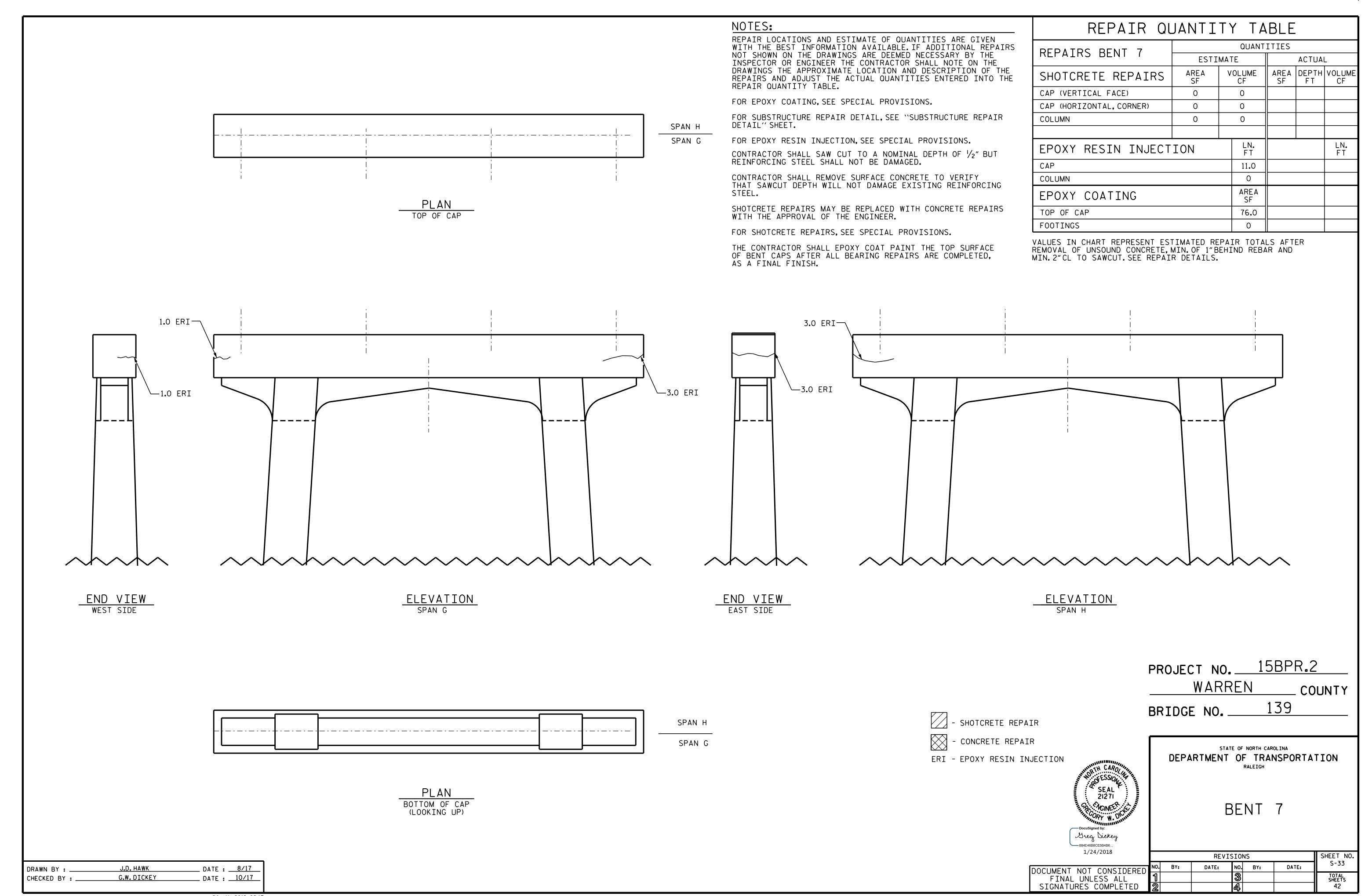


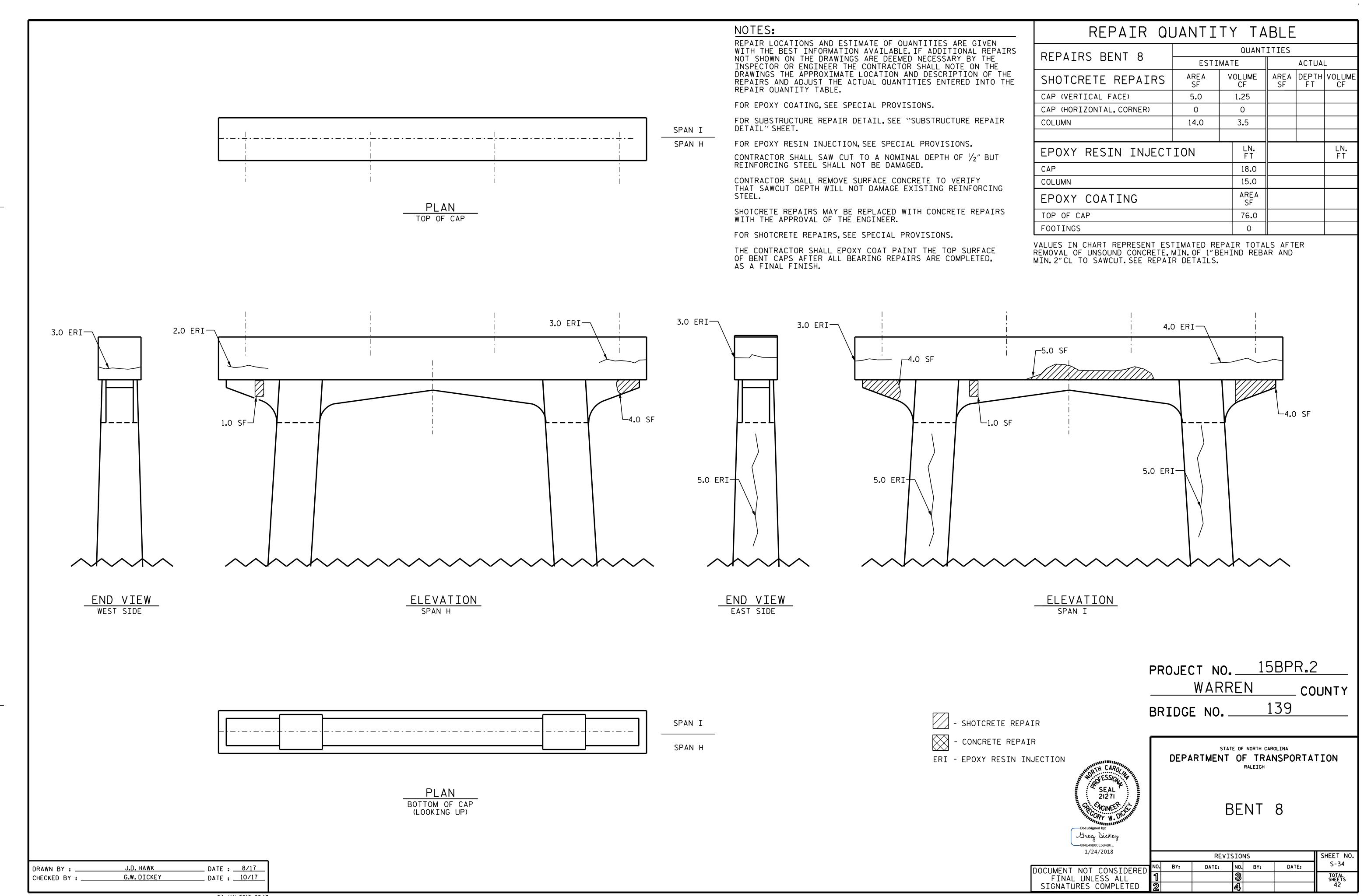


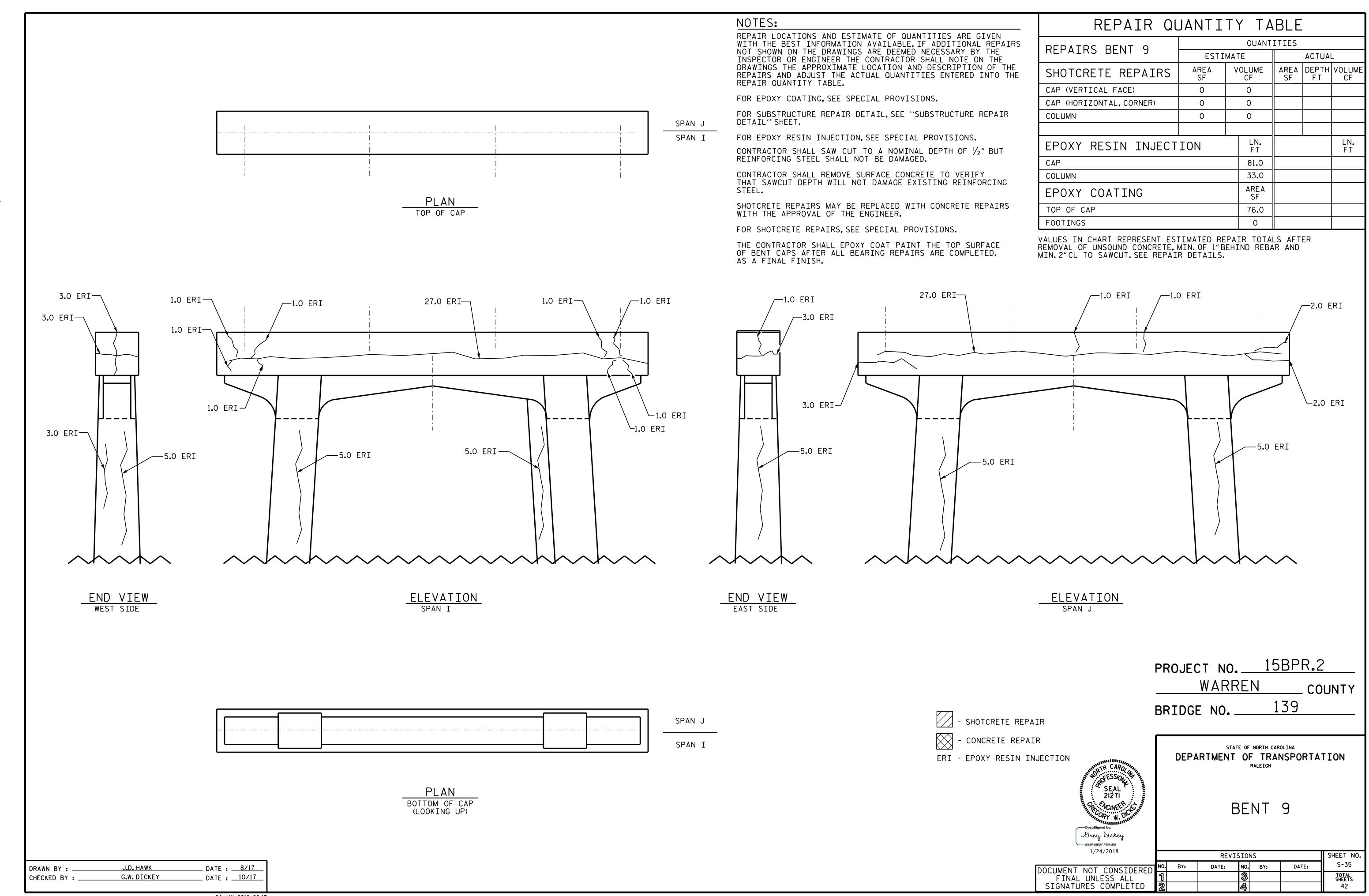


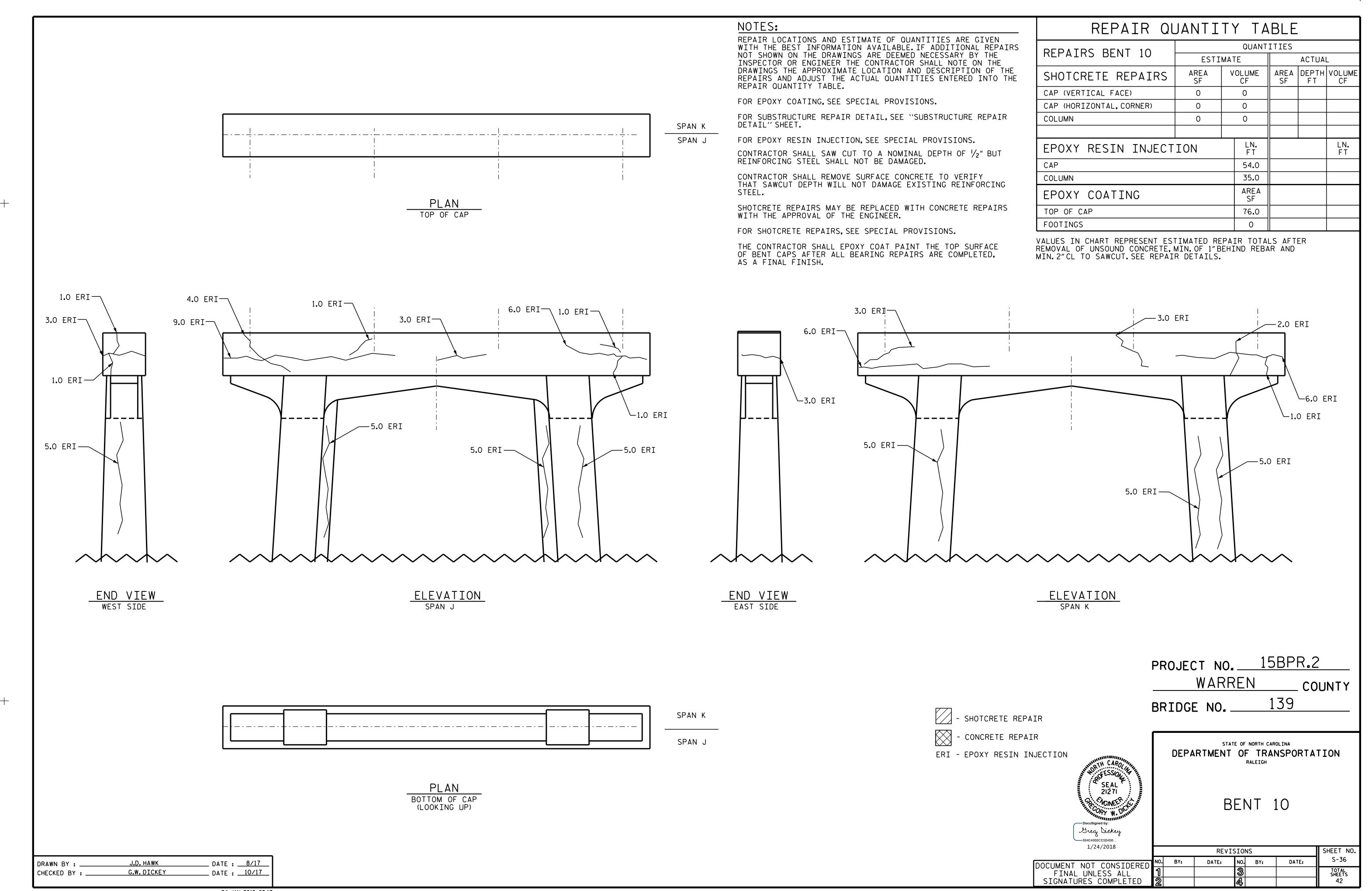


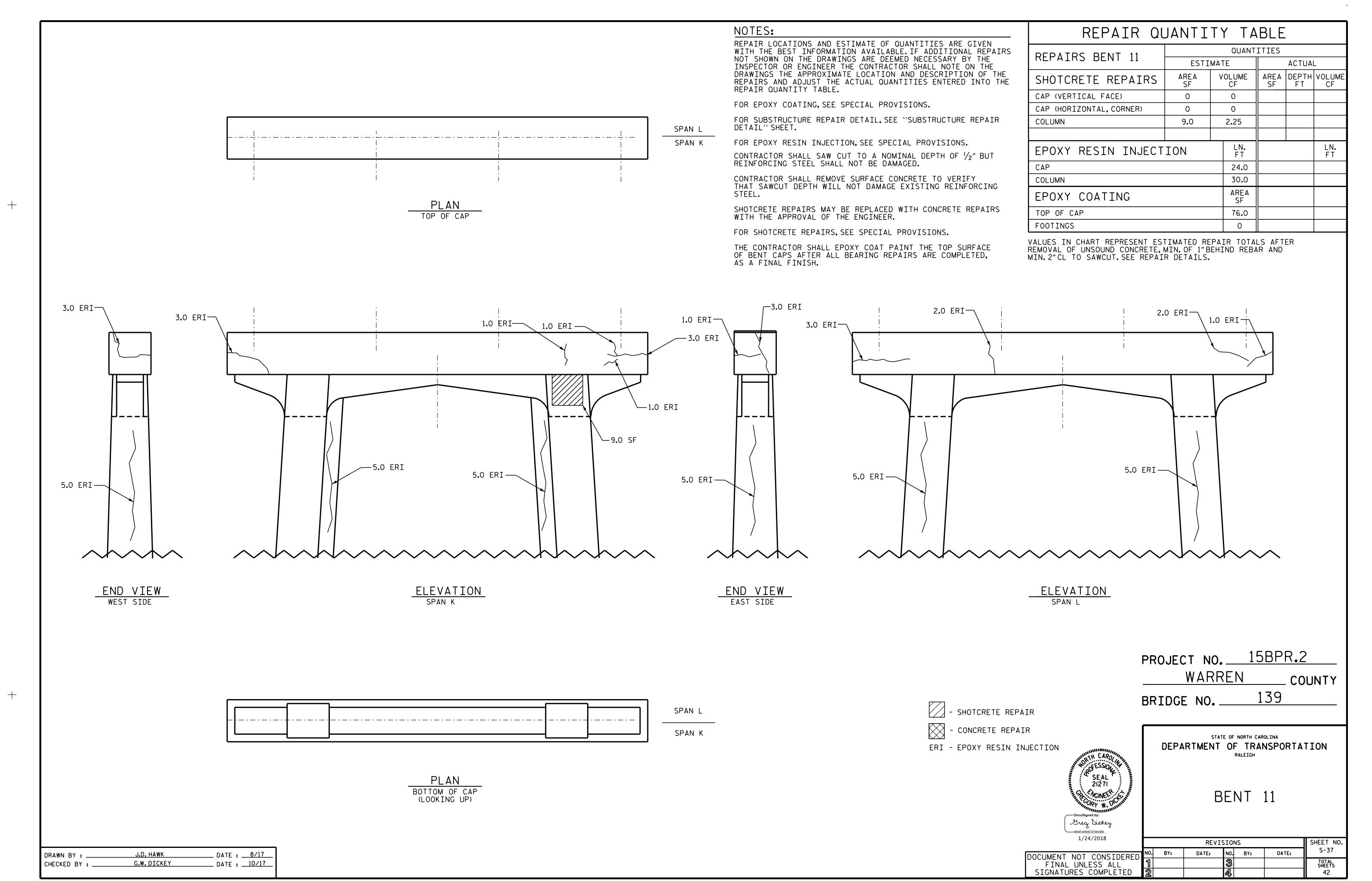


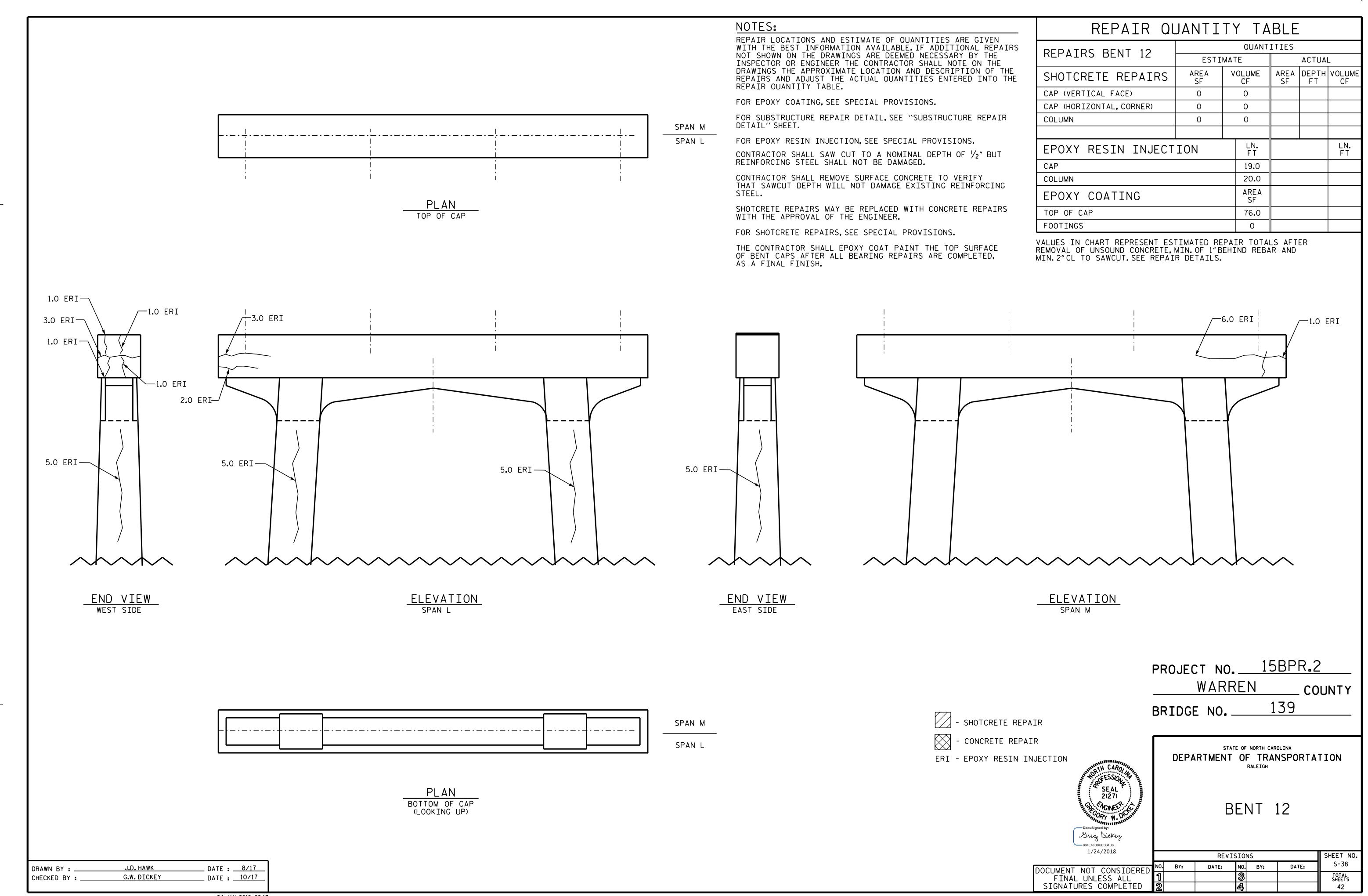


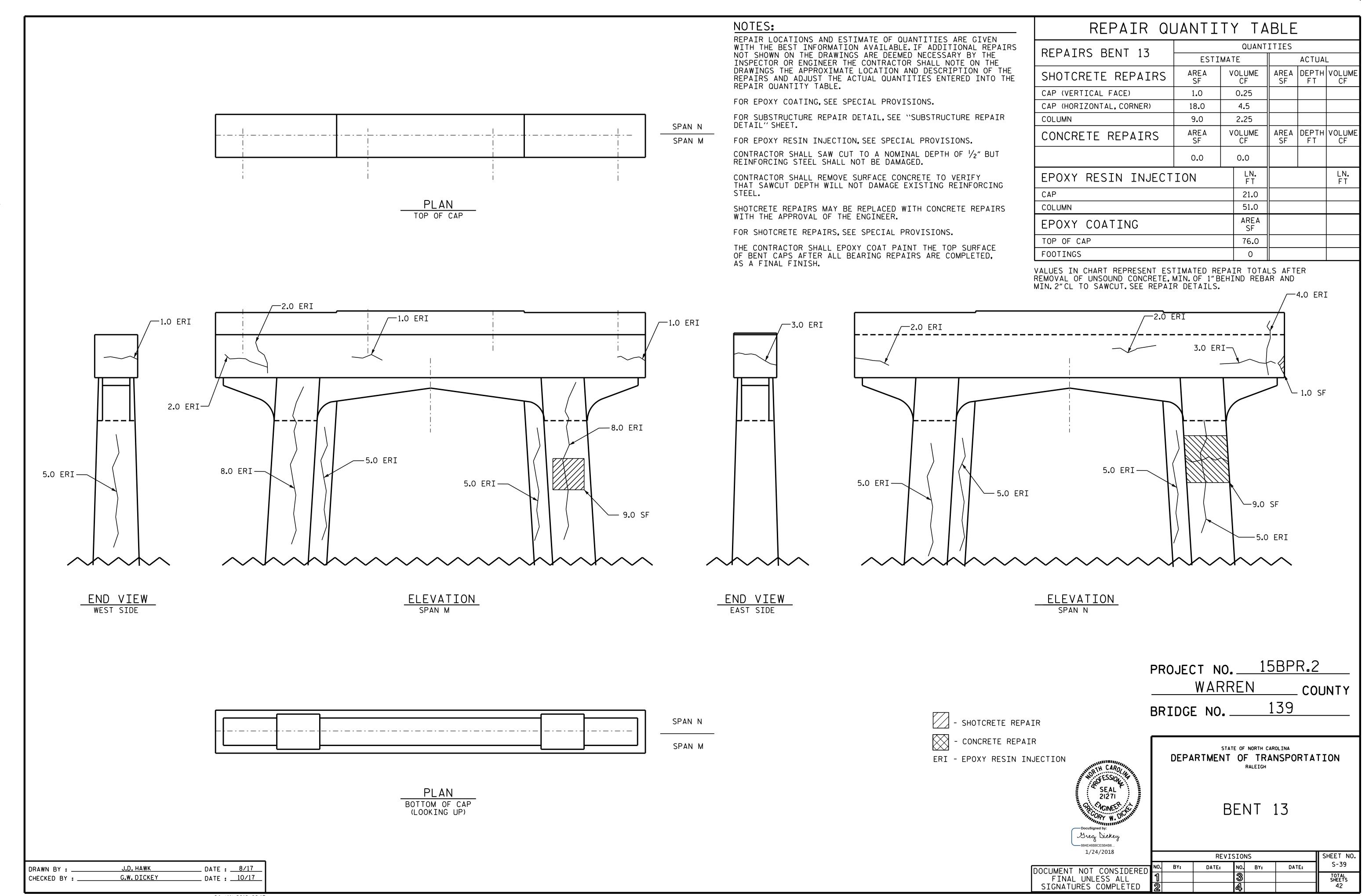


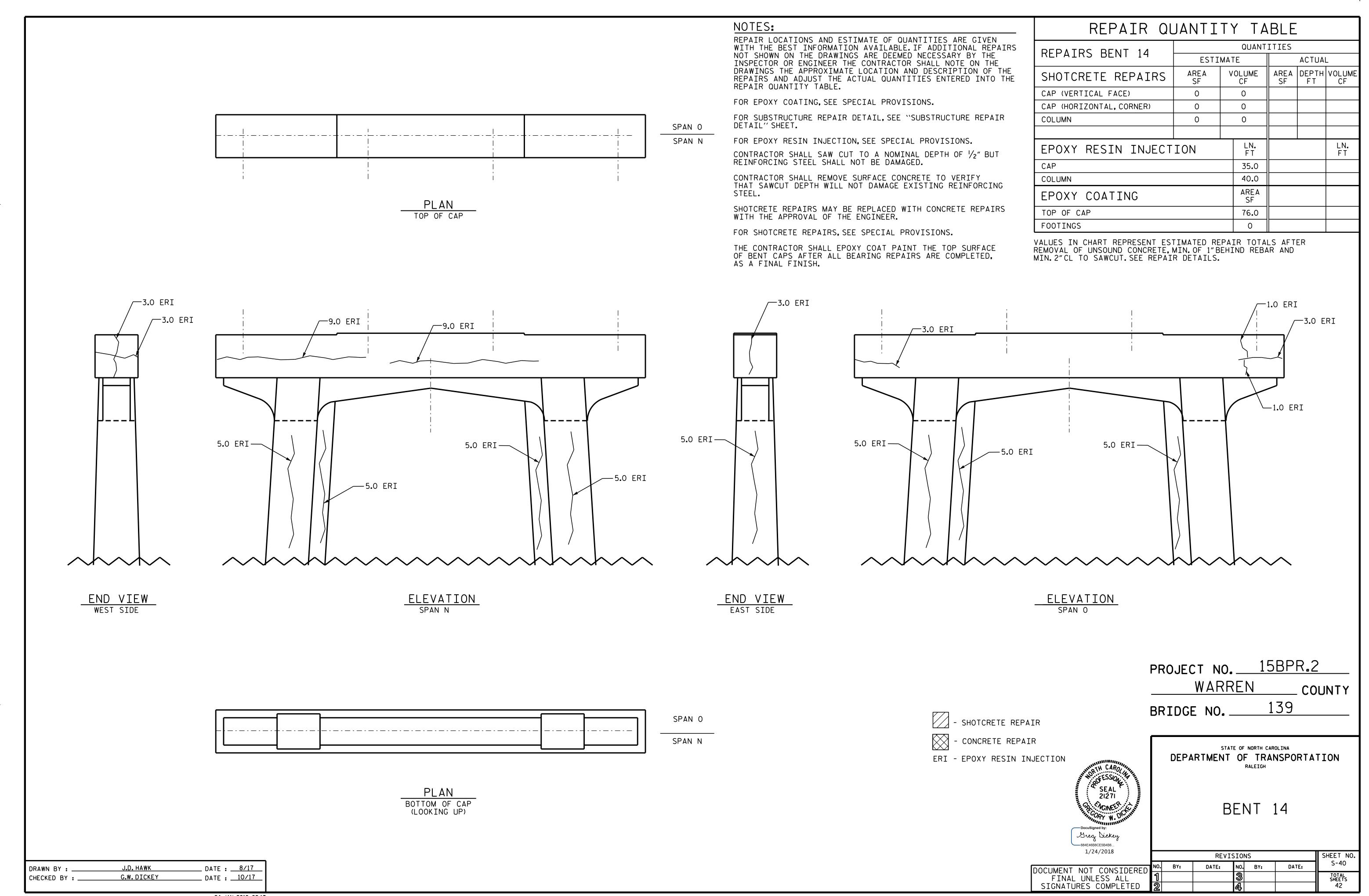


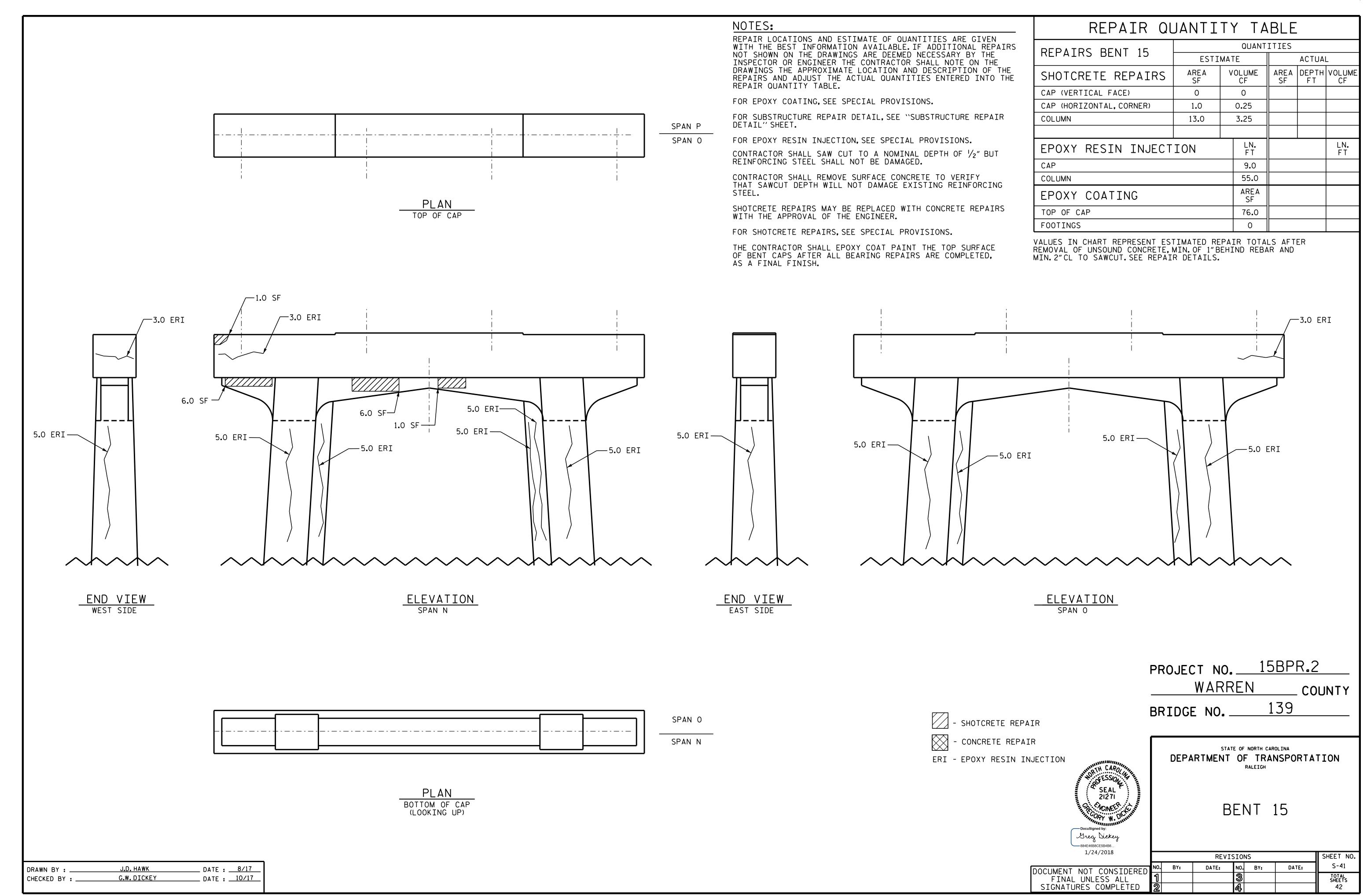


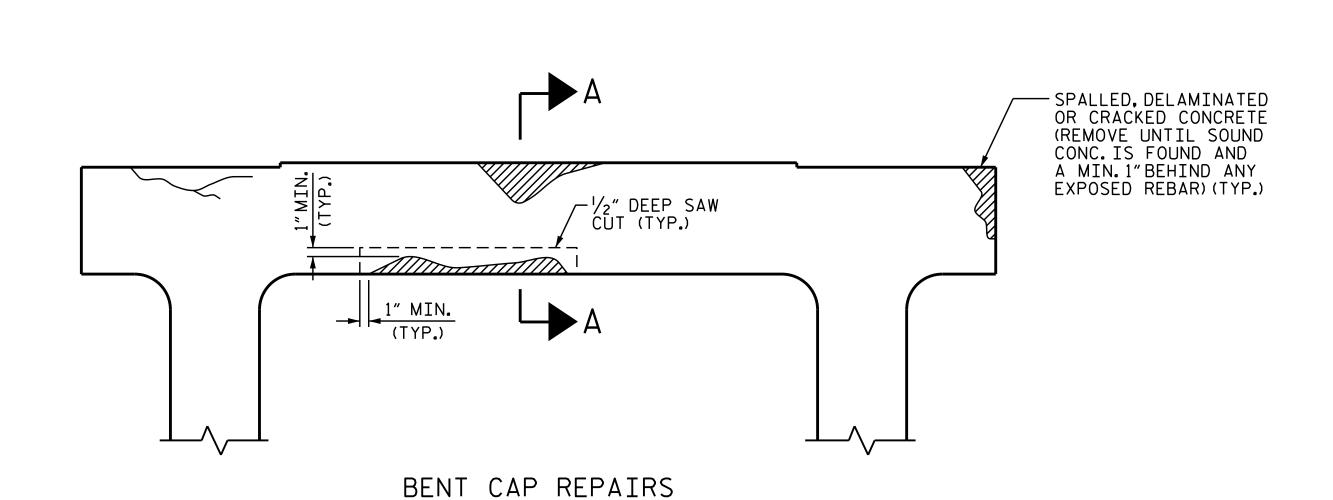


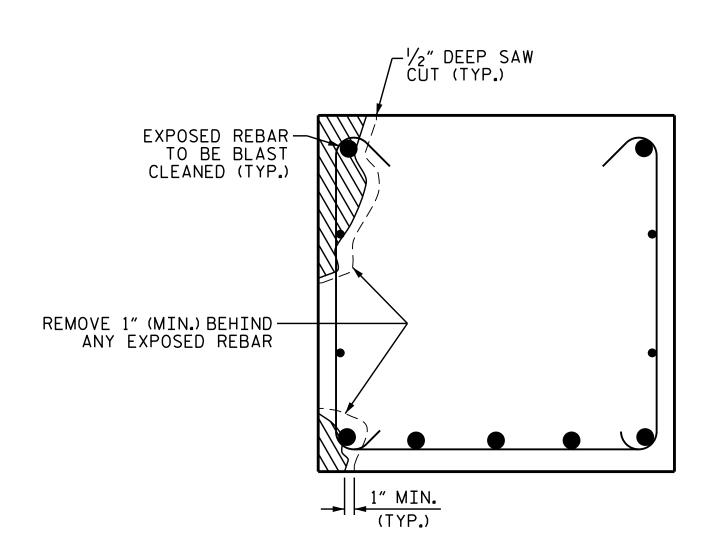












SECTION THRU CAP (EXAMPLE ONLY. ACTUAL REBAR SIZES & LOCATIONS MAY VARY)

CAP REPAIR

NOTE

CONTRACTOR SHALL SAW CUT TO A NOMINAL DEPTH OF $\frac{1}{2}$ " BUT REINFORCING STEEL SHALL NOT BE DAMAGED.

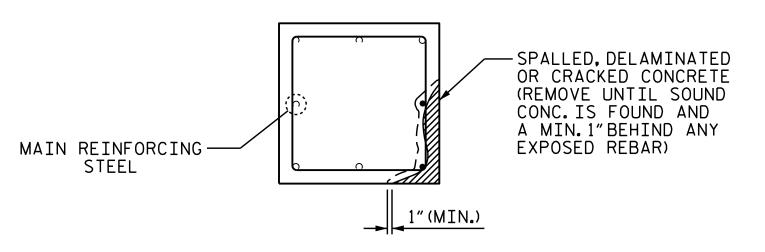
CONTRACTOR SHALL REMOVE SURFACE CONCRETE TO VERIFY THAT SAWCUT DEPTH WILL NOT DAMAGE EXISTING REINFORCING

CONTRACTOR SHALL SAW CUT THE REPAIR AREAS SO THAT THE CORNERS ARE SQUARE AS INDICATED ON THE DETAILS.

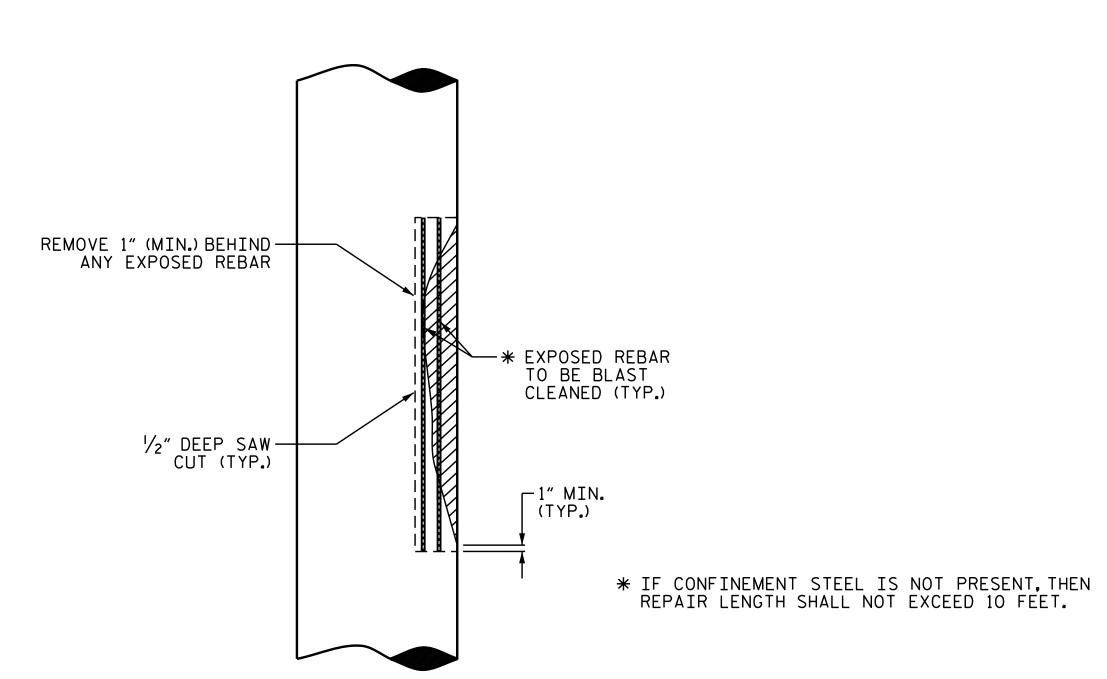
CONCRETE REPAIRS MAY BE SUBSTITUTED IN LIEU OF SHOTCRETE REPAIRS WITH THE APPROVAL OF THE ENGINEER.

FOR SHOTCRETE REPAIRS, SEE SPECIAL PROVISIONS.

FOR EPOXY RESIN INJECTION, SEE SPECIAL PROVISIONS.



PLAN OF COLUMN



ELEVATION OF CAP

COLUMN REPAIR

PROJECT NO. 15B.13.45 WARREN COUNTY 139 BRIDGE NO. _



Greg Dickey 1/24/2018

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SUBSTRUCTURE TYPICAL CAP & COLUMN REPAIR DETAILS

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION RALEIGH

SHEET NO. REVISIONS S-42 DATE: BY: TOTAL SHEETS 42

_ DATE : 9/17 _ DATE : 10/17 J.D. HAWK DRAWN BY : G.W. DICKEY CHECKED BY :

STANDARD NOTES

DESIGN DATA:

---- A.A.S.H.T.O. (CURRENT) SPECIFICATIONS ---- SEE PLANS IMPACT ALLOWANCE --------- SEE A.A.S.H.T.O. STRESS IN EXTREME FIBER OF STRUCTURAL STEEL - AASHTO M270 GRADE 36 - - 20,000 LBS. PER SQ. IN. - AASHTO M270 GRADE 50W - - 27,000 LBS. PER SQ. IN. - AASHTO M270 GRADE 50 - - 27,000 LBS. PER SQ. IN. REINFORCING STEEL IN TENSION - GRADE 60 - - - 24.000 LBS. PER SQ. IN. CONCRETE IN SHEAR - - - - - - - - - - - SEE A.A.S.H.T.O. STRUCTURAL TIMBER - TREATED OR UNTREATED EXTREME FIBER STRESS - - - 1,800 LBS. PER SQ. IN. COMPRESSION PERPENDICULAR TO GRAIN OF TIMBER ---- 375 LBS. PER SQ. IN. EQUIVALENT FLUID PRESSURE OF EARTH ---- 30 LBS.PER CU.FT. (MINIMUM)

MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2018 "STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES" OF THE N. C. DEPARTMENT OF TRANSPORTATION.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; AND CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP.

CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED 3/4" WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO 11/2" RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A 1/4" FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A 1/4" RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT,

ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE.

ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE $\frac{1}{8}$ " Ø SHEAR STUDS FOR THE $\frac{3}{4}$ " Ø STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - $\frac{1}{8}$ " Ø STUDS FOR 4 - $\frac{3}{4}$ " Ø STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF $\frac{1}{8}$ " Ø STUDS ALONG THE BEAM AS SHOWN FOR $\frac{3}{4}$ " Ø STUDS BASED ON THE RATIO OF 3 - $\frac{1}{8}$ " Ø STUDS FOR 4 - $\frac{3}{4}$ " Ø STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST 16" IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2" OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY 1/16 INCH OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

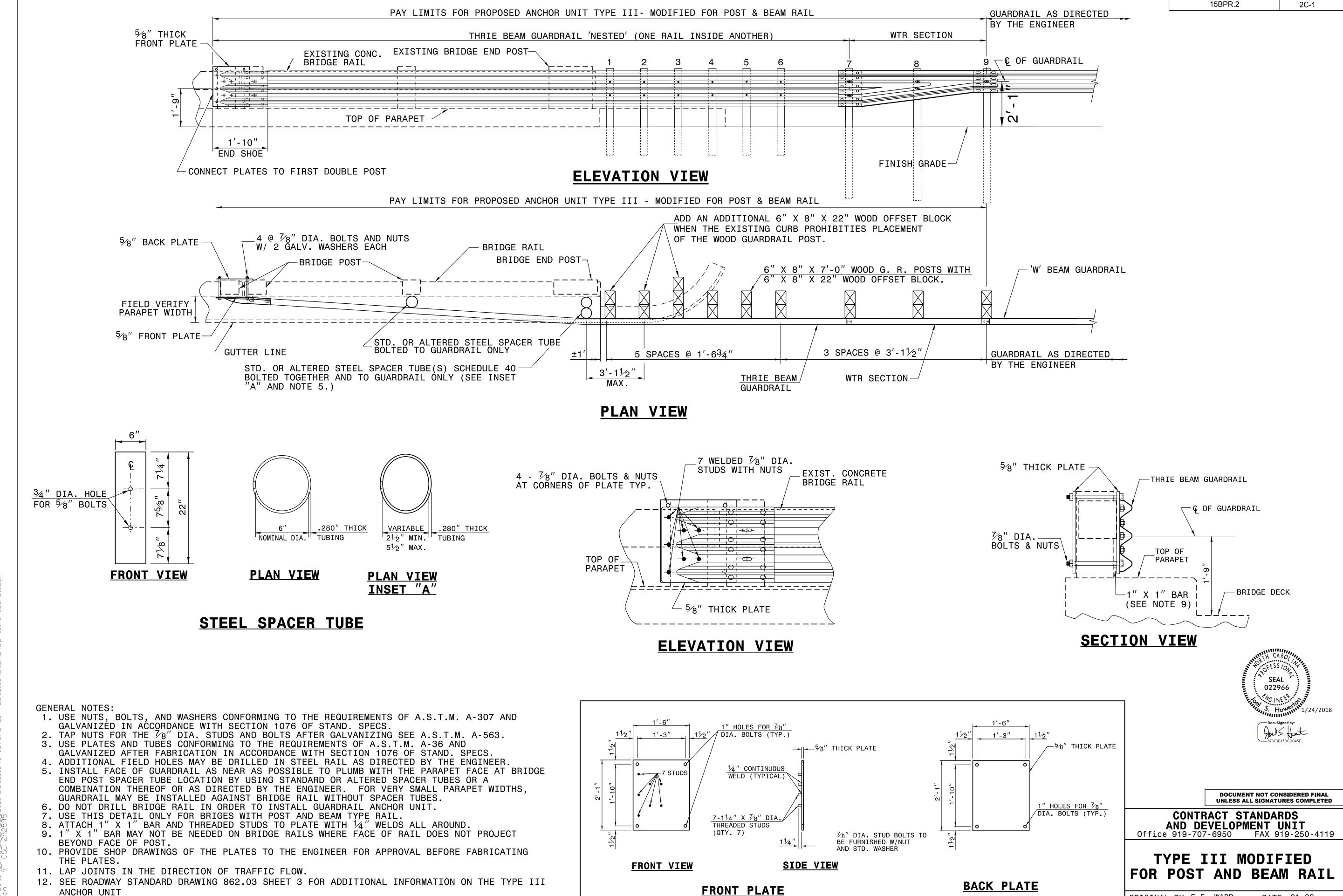
METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.

ENGLISH

JANUARY, 1990



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BRIDGE PLATES

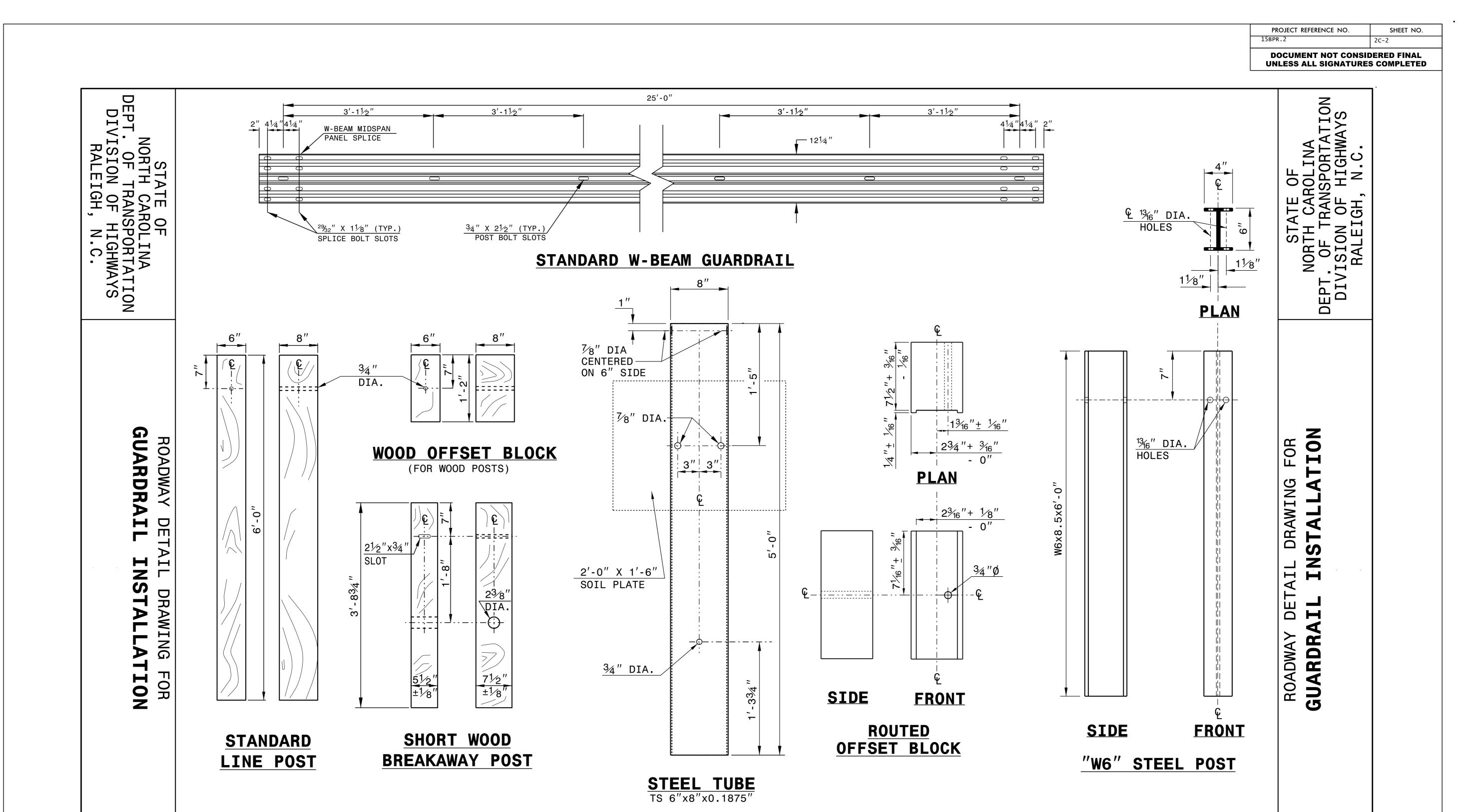
ORIGINAL BY: E.E. WARD DATE: 01-03

MODIFIED BY: JS Howerton DATE: 01-18

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PROJECT REFERENCE NO.

SHEET NO.



SYSTEM PARTS

SHEET 6 OF 8

862D02



CONTRACTS STANDARDS AND DEVELOPMENT UNIT Office 919-707-6950 FAX 919-250-4119

SHEET 6 OF 8

862D02

SEE TITLE BLOCK

ORIGINAL BY: J.HOWERTON	DATE: <u>3-7-2018</u>
MODIFIED BY:	DATE:
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